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Vera seat of cm. 150 Product code 334-P-150

Rev. 0 of 10/06/2016



DESCRIPTION

Structure

Vera bench composed of n. 2 inverted "V" supports obtained from high definition plasma cutting, in galvanized sheet metal thickness mm. 6. Each support is edged on the inside with a galvanized plate mm. 80x6 and is equipped with holes for anchoring to the ground. N. 1 connecting crosspiece in galvanized steel round tube Ø mm. 60x2 complete with PVC end caps with spherical head.

- Seat shell made with n. 16 profiles in galvanized steel round tube \emptyset mm. 20x1.5 complete with PVC end caps with spherical head.
- The profiles are welded on special galvanized steel templates that give them the anatomical shape.

Overall weight: 33Kg

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COLOR FINISH AS PROVIDED IN THE CATALOG



Gunmetal gray (Steel components)

Customers can request a different finish from the RAL color options available on our website.

PRODUCT VARIANTS



Product code 334-150 - Vera bench of cm. 150



Product code 334-P-200 - Vera seat of cm. 200



Product code 334-200 - Vera bench of cm. 200

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Datasheet

Vera seat of cm. 150 Product code 334-P-150

Rev. 0 of 10/06/2016



ANTICORROSIVE TREATMENTS AND FINISHES

Washing

Spray treatment for removing oil and grease from metal surfaces using special degreasing liquids. Subsequent drying in dryer for 15 minutes.

Sandblasting

Manual sandblasting process with river sand, which increases the porosity of metal surfaces and thus the adhesion of thermosetting powders.

Anti-corrosive application

First painting cycle with an anticorrosive thermosetting powder primer based on epoxy resins and special pigments. It provides adequate protection against weathering.

Anticorrosive polymerization

Baking in an industrial curing oven at a temperature of 180°C. During this stage, the powder turns into a uniform, smooth and durable coating.

Colored finish application

Final coating cycle with thermosetting powders. Application follows the same principles as the anticorrosive.

Polymerization colored finish

Final baking in an industrial curing oven at a temperature of 180°C. The procedure follows the same principles as the curing of the anticorrosive. The powder is transformed into a uniform coating, and the surface appearance takes on the characteristics of the chosen color type, e.g. smooth, textured, wrinkled, etc.

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Vera seat of cm. 150 Product code 334-P-150

Rev. 0 of 10/06/2016



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Product supplied in assembly kit with steel hardware and instructions for mounting and grounding.

FIXING

The product is prepared for fixing to the ground using anchor bolts and expansion plugs.

CORPORATE CERTIFICATIONS

ISO 9001:2015

Quality management system.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate of Processing Center









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Vera seat of cm. 200 Product code 334-P-200

Rev. 0 of 10/06/2016



DESCRIPTION

Structure

Vera bench composed of N. 2 inverted "V" supports obtained from high definition plasma cutting, in galvanized sheet metal thickness mm. 6. Each support is edged on the inside with a galvanized plate mm. 80x6 and is equipped with holes for anchoring to the ground. N. 1 connecting crosspiece in galvanized steel round tube Ø mm. 60x2 complete with PVC end caps with spherical head.

- Seat shell made with N. 16 profiles in galvanized steel round tube \emptyset mm. 20x1.5 complete with PVC end caps with spherical head.
- The profiles are welded on special galvanized steel templates that give them the anatomical shape.

Overall weight: 40Kg

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COLOR FINISH AS PROVIDED IN THE CATALOG



Gunmetal gray (Steel components)

Customers can request a different finish from the RAL color options available on our website.

PRODUCT VARIANTS



Product code 334-P-150 - Vera seat of cm. 150



Product code 334-150 - Vera bench of cm. 150



Product code 334-200 - Vera bench of cm. 200

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Datasheet

Vera seat of cm. 200 Product code 334-P-200

Rev. 0 of 10/06/2016



ANTICORROSIVE TREATMENTS AND FINISHES

Washing

Spray treatment for removing oil and grease from metal surfaces using special degreasing liquids. Subsequent drying in dryer for 15 minutes.

Sandblasting

Manual sandblasting process with river sand, which increases the porosity of metal surfaces and thus the adhesion of thermosetting powders.

Anti-corrosive application

First painting cycle with an anticorrosive thermosetting powder primer based on epoxy resins and special pigments. It provides adequate protection against weathering.

Anticorrosive polymerization

Baking in an industrial curing oven at a temperature of 180°C. During this stage, the powder turns into a uniform, smooth and durable coating.

Colored finish application

Final coating cycle with thermosetting powders. Application follows the same principles as the anticorrosive.

Polymerization colored finish

Final baking in an industrial curing oven at a temperature of 180°C. The procedure follows the same principles as the curing of the anticorrosive. The powder is transformed into a uniform coating, and the surface appearance takes on the characteristics of the chosen color type, e.g. smooth, textured, wrinkled, etc.

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Vera seat of cm. 200 Product code 334-P-200

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Product supplied in assembly kit with steel hardware and instructions for mounting and grounding.

FIXING

The product is prepared for fixing to the ground using anchor bolts and expansion plugs.

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ISO 9001:2015

Quality management system.

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