

Datasheet

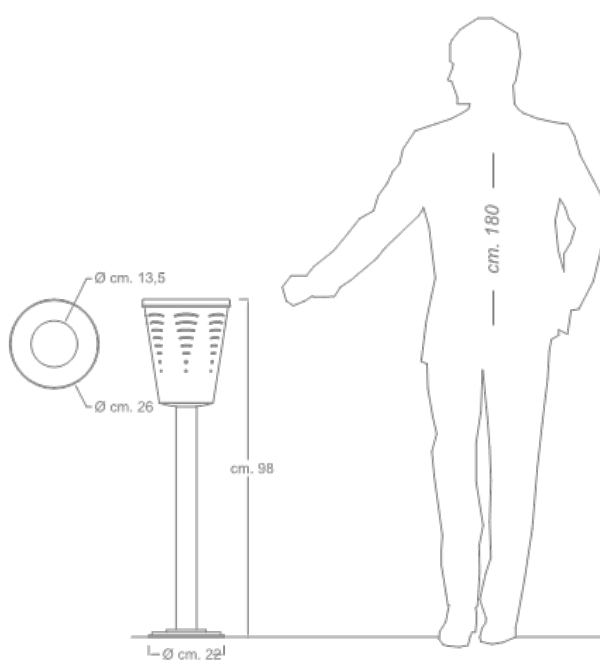
Twister ashtray on pole

Product code 424-BIS

Rev. 0 of 10/06/2016



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Dimcar reserves the right to make, at any time, changes on the products deemed useful to improve the quality of the same; the images contained in the sheets may not faithfully reproduce the real colors of the items.

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DESCRIPTION

Structure

Twister pole ashtray consisting of a post made of round tube of galvanized steel Ø mm. 60x2 equipped with a base made of circular section plates of variable diameter in galvanized sheet metal; the base is equipped with holes for anchoring to the ground. Truncated conical shaped barrel made of galvanized sheet metal thickness mm. 1 with stylised decorative carvings; the barrel is equipped with a galvanized sheet metal base.

- Removable shaped lid, made of galvanized sheet metal thickness mm. 1.2 with anti-cut edge; the lid is equipped with a hole for the introduction of cigarette butts.
- Removable truncated conical shaped internal container, made of galvanized steel, and is equipped with a special handle.

Overall weight: 6Kg

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COLOR FINISH AS PROVIDED IN THE CATALOG



Brilliant aluminum
(Inner container)



Gunmetal gray
(External shell)

Customers can request a different finish from the RAL color options available on our website.

PRODUCT VARIANTS



[Product code 424 - Twister ashtray wall mounting](#)

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ANTICORROSIVE TREATMENTS AND FINISHES

Washing

Spray treatment for removing oil and grease from metal surfaces using special degreasing liquids. Subsequent drying in dryer for 15 minutes.

Sandblasting

Manual sandblasting process with river sand, which increases the porosity of metal surfaces and thus the adhesion of thermosetting powders.

Anti-corrosive application

First painting cycle with an anticorrosive thermosetting powder primer based on epoxy resins and special pigments. It provides adequate protection against weathering.

Anticorrosive polymerization

Baking in an industrial curing oven at a temperature of 180°C. During this stage, the powder turns into a uniform, smooth and durable coating.

Colored finish application

Final coating cycle with thermosetting powders. Application follows the same principles as the anticorrosive.

Polymerization colored finish

Final baking in an industrial curing oven at a temperature of 180°C. The procedure follows the same principles as the curing of the anticorrosive. The powder is transformed into a uniform coating, and the surface appearance takes on the characteristics of the chosen color type, e.g. smooth, textured, wrinkled, etc.

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DELIVERY

Product supplied in assembly kit with steel hardware and instructions for mounting and grounding.

FIXING

The product is prepared for fixing to the ground using anchor bolts and expansion plugs.

CORPORATE CERTIFICATIONS

ISO 9001:2015

Quality management system.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate of Processing Center