

Datasheet

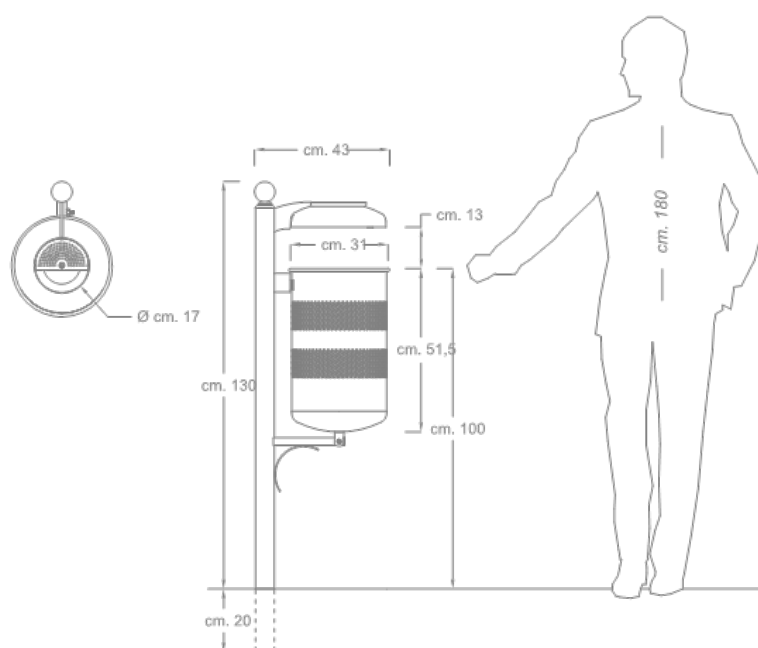
Taormina basket with lid and ashtray

Product code 208-BIS-P

Rev. 0 of 10/06/2016



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Dimcar reserves the right to make, at any time, changes on the products deemed useful to improve the quality of the same; the images contained in the sheets may not faithfully reproduce the real colors of the items.

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DESCRIPTION

Structure

The Taormina wastebasket with lid and ashtray consists of a support upright in round tubular galvanized steel Ø mm. 60x2 adorned in the upper part with a decorative frieze. Lower arm for supporting the basket with decorative element in galvanized steel. Terminal part with anti-tipping shaping of the basket. Cylindrical basket, made of galvanized sheet metal, thickness mm. 1 with three full areas and two areas characterized by alternating circular holes of Ø mm. 8; upper part with anti-cut edging; and shaped bottom in galvanized sheet steel, thickness mm. 1.5 with holes for draining rainwater.

- Shaped lid in galvanized sheet steel, thickness mm. 3, reinforcement bezel, in the upper part, obtained from high definition plasma cutting, and made of galvanized sheet metal.
- Circular ashtray (fixed), incorporated in the center of the lid, complete with a micro-perforated plate for extinguishing cigarettes; the plate, semicircular in shape, is made of 1 mm thick polished AISI 304 stainless steel sheet.

Overall weight: 12Kg

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COLOR FINISH AS PROVIDED IN THE CATALOG



Gunmetal gray
(Steel parts)

Customers can request a different finish from the RAL color options available on our website.

PRODUCT VARIANTS



Product code 208 - Bin Taormina



Product code 208-BIS - Bin Taormina with Lid

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ANTICORROSIVE TREATMENTS AND FINISHES

Washing

Spray treatment for removing oil and grease from metal surfaces using special degreasing liquids. Subsequent drying in dryer for 15 minutes.

Sandblasting

Manual sandblasting process with river sand, which increases the porosity of metal surfaces and thus the adhesion of thermosetting powders.

Anti-corrosive application

First painting cycle with an anticorrosive thermosetting powder primer based on epoxy resins and special pigments. It provides adequate protection against weathering.

Anticorrosive polymerization

Baking in an industrial curing oven at a temperature of 180°C. During this stage, the powder turns into a uniform, smooth and durable coating.

Colored finish application

Final coating cycle with thermosetting powders. Application follows the same principles as the anticorrosive.

Polymerization colored finish

Final baking in an industrial curing oven at a temperature of 180°C. The procedure follows the same principles as the curing of the anticorrosive. The powder is transformed into a uniform coating, and the surface appearance takes on the characteristics of the chosen color type, e.g. smooth, textured, wrinkled, etc.

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DELIVERY

Product supplied in assembly kit with steel hardware and instructions for mounting and grounding.

FIXING

The product must be installed by cementing.

CORPORATE CERTIFICATIONS

ISO 9001:2015

Quality management system.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate of Processing Center