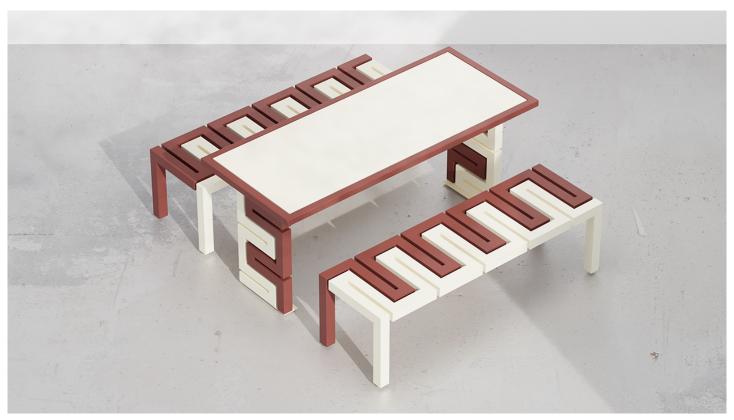
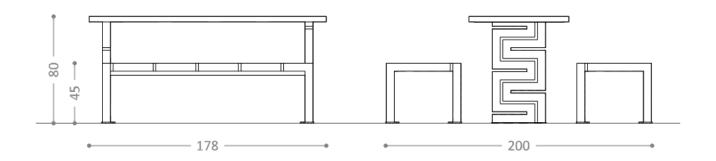
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# Datasheet

Snake pic nic table Product code D831

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**DESCRIPTION** 

#### Structure

What distinguishes the Snake picnic table is the sinuosity of its shape, characteristic of the snake; The entire composition is made of tubular profiles of galvanized steel with a square section and consists of interconnected monoblocks. Two benches made with monoblocks each including the feet; each individual foot is equipped with a base plate in galvanized sheet metal with a hole for fixing to the ground.

Table made of lateral supports composed of monoblocks complete with base plate for anchoring. Top made with a perimeter profile in galvanized steel with a square section, and top in galvanized sheet metal.

All the openings present in the various blocks do not cause the risk of trapping fingers.

Overall weight: 201Kg

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#### **COLOR FINISH AS PROVIDED IN THE CATALOG**



RAL 8012 (Steel parts)



RAL 1015 (Steel parts)

Customers can request a different finish from the RAL color options available on our website.

**PRODUCT VARIANTS** 



Product code D831-T - Snake picnic table

# Datasheet Snake pic nic table Product code D831

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#### ANTICORROSIVE TREATMENTS AND FINISHES

#### Washing

Spray treatment is used to get rid of oils and fats from metal surfaces by using special degreasing liquids. The process involves drying in a dryer for 15 minutes.

### Sandblasting

The porosity of metal surfaces is increased by the manual sandblasting process with river sand, which results in an increase in thermosetting powder adhesion.

#### **Anticorrosive application**

The first step in the coating process involves using a thermosetting powder anti-corrosion base made of epoxy resins and specific pigments. It provides enough protection against the elements.

### **Anticorrosive polymerization**

The process involves cooking in an industrial curing oven at 180°C. In this step, the powder is transformed into a coating that is uniform, smooth, and lasting.

## Polymerization coloured finish

The final phase of coating with thermosetting powders. The application complies with the same principles as the anti-corrosion.

## Polymerization colored finish

The final product will be cured in an industrial curing oven at a temperature of 180°C. The procedure is based on the same principles as the polymerization of the anti-corrosion agent. The powder becomes a uniform coating, and the surface becomes the characteristics of the chosen color type, including smooth, peeled, or wrinkled, etc.

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**DELIVERY** 

The product comes with an assembly kit that includes steel screws and instructions for mounting and fixing.

**FIXING** 

The product is designed to be fixed to the ground using expansion anchors and dowels.

**CORPORATE CERTIFICATIONS** 

#### ISO 9001:2015

Quality Management System.

#### UNI EN ISO 3834-3:2021

Welding quality management system.

## **Processing center**

Certificate according to Italian Law D.M. of 14 Jan 2008

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