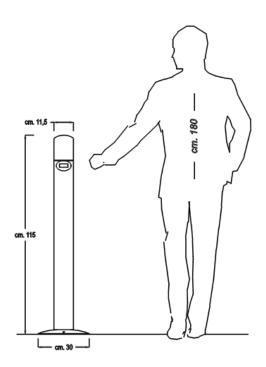
Rev. 0 of 10/06/2016









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# Datasheet Simple Ashtray

Product code 193

Rev. 0 of 10/06/2016



DESCRIPTION

#### Structure

Draft made of round galvanized steel tube Ø mm. 114x2; the drum is equipped with a slot for the introduction of cigarettes only. Upper support in round galvanized steel tube Ø mm. 114x2 equipped at the top with a semi-spherical steel cap. Removable internal container, cylindrical in shape made of galvanized steel; the container is equipped with a special handle.

Base with circular plate in galvanized sheet metal; the plate is equipped with holes for fixing to the ground.

Overall weight: 11Kg

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#### **COLOR FINISH AS PROVIDED IN THE CATALOG**



Brilliant aluminum (Steel parts)

Customers can request a different finish from the RAL color options available on our website.

**PRODUCT VARIANTS** 



Product code 193-BIS - Simple ashtray to be buried

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# Datasheet Simple Ashtray Product code 193

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#### ANTICORROSIVE TREATMENTS AND FINISHES

#### Washing

Spray treatment for removing oil and grease from metal surfaces using special degreasing liquids. Subsequent drying in dryer for 15 minutes.

### Sandblasting

Manual sandblasting process with river sand, which increases the porosity of metal surfaces and thus the adhesion of thermosetting powders.

### **Anti-corrosive application**

First painting cycle with an anticorrosive thermosetting powder primer based on epoxy resins and special pigments. It provides adequate protection against weathering.

#### **Anticorrosive polymerization**

Baking in an industrial curing oven at a temperature of 180°C. During this stage, the powder turns into a uniform, smooth and durable coating.

### Colored finish application

Final coating cycle with thermosetting powders. Application follows the same principles as the anticorrosive.

### Polymerization colored finish

Final baking in an industrial curing oven at a temperature of 180°C. The procedure follows the same principles as the curing of the anticorrosive. The powder is transformed into a uniform coating, and the surface appearance takes on the characteristics of the chosen color type, e.g. smooth, textured, wrinkled, etc.

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## Datasheet

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**DELIVERY** 

Product supplied in assembly kit with steel hardware and instructions for mounting and grounding.

**FIXING** 

The product is prepared for fixing to the ground using anchor bolts and expansion plugs.

**CORPORATE CERTIFICATIONS** 

#### ISO 9001:2015

Quality management system.

#### **UNI EN ISO 3834-3:2021**

Welding quality management system.

#### **Processing center**

Certificate of Processing Center

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