

Datasheet

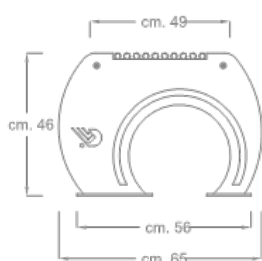
Osiria seat of cm. 200

Product code 1135

Rev. 0 of 10/06/2016



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Dimcar si riserva di apportare, in qualsiasi momento, modifiche sui prodotti ritenute utili al miglioramento qualitativo degli stessi; le immagini contenute nelle schede potrebbero non riprodurre fedelmente i colori reali degli articoli.

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DESCRIPTION

Structure

Osiria bench composed of N. 2 shaped supports in galvanized steel sheet thickness mm. 6 with decorative carvings. Each single support is provided with plates at the base in galvanized sheet.

- Seat shell made with N. 2 external profiles in galvanized steel with rounded corners and n. 10 profiles in the internal part, in galvanized steel round tube of mm. 20x1.5 complete with PVC end caps with spherical head.

Overall weight: 45Kg

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FINISH ACCORDING TO THE CATALOGUE



Gun metal gray
(External supports and profiles)



Brilliant aluminum
(Internal seat profiles)

Customers can request a different finish from the RAL color options available on our website.

PRODUCT VARIANTS



Product code 1135-BIS-PI - Osiria seat with wooden planks Nordic pine of cm. 180



Product code 1135-BIS -



Product code 1135-BIS-OK - Osiria seat with wooden planks Okumè of cm. 180

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TREATMENTS AND FINISHES THAT PREVENT CORROSION

Washing

Spray treatment is used to get rid of oils and fats from metal surfaces by using special degreasing liquids. The process involves drying in a dryer for 15 minutes.

Sandblasting

The porosity of metal surfaces is increased by the manual sandblasting process with river sand, which results in an increase in thermosetting powder adhesion.

Anticorrosive application

The first step in the coating process involves using a thermosetting powder anti-corrosion base made of epoxy resins and specific pigments. It provides enough protection against the elements.

Anticorrosive polymerization

The process involves cooking in an industrial curing oven at 180°C. In this step, the powder is transformed into a coating that is uniform, smooth, and lasting.

Polymerization coloured finish

The final phase of coating with thermosetting powders. The application complies with the same principles as the anti-corrosion.

Polymerization colored finish

The final product will be cured in an industrial curing oven at a temperature of 180°C. The procedure is based on the same principles as the polymerization of the anti-corrosion agent. The powder becomes a uniform coating, and the surface becomes the characteristics of the chosen color type, including smooth, peeled, or wrinkled, etc.

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DELIVERY

Prodotto fornito in kit di assemblaggio con viteria in acciaio ed istruzioni per il montaggio e fissaggio.

FIXING

Il prodotto è predisposto per il fissaggio al suolo mediante tirafondi e tasselli ad espansione.

CORPORATE CERTIFICATES

ISO 9001:2015

Quality Management System.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate according to Italian Law D.M. of 17 Jan 2018