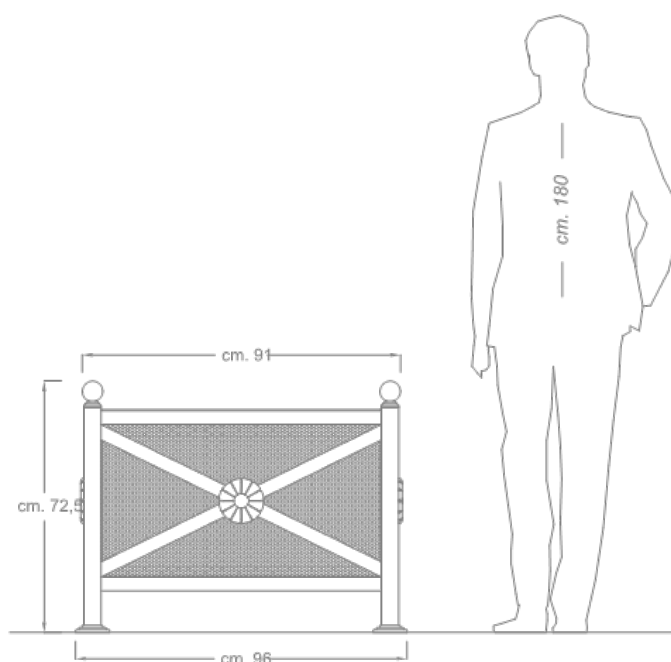


Datasheet

Flower Box Orchidea Maxi with perforated sheet panels

Product code 950-R

Rev. 2 of 04/08/2023



Dimcar si riserva di apportare, in qualsiasi momento, modifiche sui prodotti ritenute utili al miglioramento qualitativo degli stessi; le immagini contenute nelle schede potrebbero non riprodurre fedelmente i colori reali degli articoli.

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DESCRIPTION

Structure

Square shape, composed of 4 columns in galvanized steel square tube mm. 50x50x1.5, with a decorative element at the top; each individual column is equipped with a plate at the base in galvanized steel. Connecting crosspieces in galvanized steel square tube mm. 40x40x1.5; perimeter paneling made of galvanized sheet metal thickness mm. 1.5 with alternating circular holes of Ø mm. 10. The walls are protected externally by crosspieces in galvanized steel square tube mm. 40x40x1.5 adorned with a decorative element in the center. Internal tank made of galvanized sheet metal.

Overall weight: 55Kg

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FINISH ACCORDING TO THE CATALOGUE



Gun metal gray
(External shell)



RAL 7032
(Inner tank)

Customers can request a different finish from the RAL color options available on our website.

PRODUCT OPTIONALS

Product code 950-S-200 - Connection seat cm. 200 with backrest (for Orchidea composition)

Product code 950-S-150 - Connection seat cm. 150 with backrest (for Orchidea composition)

PRODUCT VARIANTS



Product code 950 - Flower Box Orchidea Maxi



Product code 950-BIS-R - Flower Box Orchidea Midi with perforated sheet panels



Product code 950-BIS - Flower Box Orchidea Midi

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TREATMENTS AND FINISHES THAT PREVENT CORROSION

Washing

Spray treatment is used to get rid of oils and fats from metal surfaces by using special degreasing liquids. The process involves drying in a dryer for 15 minutes.

Sandblasting

The porosity of metal surfaces is increased by the manual sandblasting process with river sand, which results in an increase in thermosetting powder adhesion.

Anticorrosive application

The first step in the coating process involves using a thermosetting powder anti-corrosion base made of epoxy resins and specific pigments. It provides enough protection against the elements.

Anticorrosive polymerization

The process involves cooking in an industrial curing oven at 180°C. In this step, the powder is transformed into a coating that is uniform, smooth, and lasting.

Polymerization coloured finish

The final phase of coating with thermosetting powders. The application complies with the same principles as the anti-corrosion.

Polymerization colored finish

The final product will be cured in an industrial curing oven at a temperature of 180°C. The procedure is based on the same principles as the polymerization of the anti-corrosion agent. The powder becomes a uniform coating, and the surface becomes the characteristics of the chosen color type, including smooth, peeled, or wrinkled, etc.

2/5

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DELIVERY

Prodotto fornito in kit di assemblaggio con viteria in acciaio ed istruzioni per il montaggio e fissaggio.

FIXING

Il prodotto non necessita di ancoraggio al suolo.

CORPORATE CERTIFICATES

ISO 9001:2015

Quality Management System.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate according to Italian Law D.M. of 17 Jan 2018