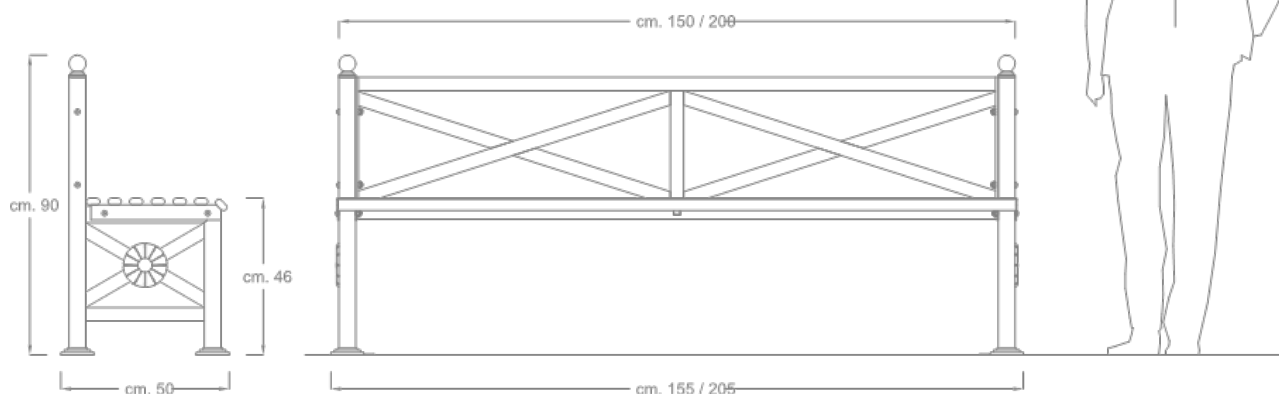


Datasheet

Orchidea bench of cm. 150

Product code 950-P-150

Rev. 0 of 10/06/2016



Dimcar si riserva di apportare, in qualsiasi momento, modifiche sui prodotti ritenute utili al miglioramento qualitativo degli stessi; le immagini contenute nelle schede potrebbero non riprodurre fedelmente i colori reali degli articoli.

Datasheet

Orchidea bench of cm. 150

Product code 950-P-150

Rev. 0 of 10/06/2016



DESCRIPTION

Structure

Orchid Bench composed of N. 2 supports in square tube of galvanized steel mm. 50x50x1.5 with decorative element at the top.

- Each single support is provided with plates at the base in galvanized steel.
- Connecting crosspieces and internal crosspieces in square tube of galvanized steel mm. 40x40x1.5. On the outside the crosspieces are adorned with a decorative element.
- Seat shell made with N. 7 profiles in oval section galvanized steel tube mm. 40x20x1.5 complete with PVC end caps. Backrest made of horizontal connecting crosspieces in square tube of galvanized steel mm. 50x50x1.5 and internal crosspieces in square tube of galvanized steel mm. 40x40x1.5.

Total weight: 41Kg

Datasheet

Orchidea bench of cm. 150

Product code 950-P-150

Rev. 0 of 10/06/2016



FINISH ACCORDING TO THE CATALOGUE



Gun metal gray
(Steel parts)

Customers can request a different finish from the RAL color options available on our website.

PRODUCT VARIANTS



Product code 950-P-200 - Orchidea bench of cm. 200

Datasheet

Orchidea bench of cm. 150

Product code 950-P-150

Rev. 0 of 10/06/2016



TREATMENTS AND FINISHES THAT PREVENT CORROSION

Washing

Spray treatment is used to get rid of oils and fats from metal surfaces by using special degreasing liquids. The process involves drying in a dryer for 15 minutes.

Sandblasting

The porosity of metal surfaces is increased by the manual sandblasting process with river sand, which results in an increase in thermosetting powder adhesion.

Anticorrosive application

The first step in the coating process involves using a thermosetting powder anti-corrosion base made of epoxy resins and specific pigments. It provides enough protection against the elements.

Anticorrosive polymerization

The process involves cooking in an industrial curing oven at 180°C. In this step, the powder is transformed into a coating that is uniform, smooth, and lasting.

Polymerization coloured finish

The final phase of coating with thermosetting powders. The application complies with the same principles as the anti-corrosion.

Polymerization colored finish

The final product will be cured in an industrial curing oven at a temperature of 180°C. The procedure is based on the same principles as the polymerization of the anti-corrosion agent. The powder becomes a uniform coating, and the surface becomes the characteristics of the chosen color type, including smooth, peeled, or wrinkled, etc.

5/5

Dimcar si riserva di apportare, in qualsiasi momento, modifiche sui prodotti ritenute utili al miglioramento qualitativo degli stessi; le immagini contenute nelle schede potrebbero non riprodurre fedelmente i colori reali degli articoli.

Datasheet

Orchidea bench of cm. 150

Product code 950-P-150

Rev. 0 of 10/06/2016



DELIVERY

Prodotto fornito in kit di assemblaggio con viteria in acciaio ed istruzioni per il montaggio e fissaggio.

FIXING

Il prodotto è predisposto per il fissaggio al suolo mediante tirafondi e tasselli ad espansione.

CORPORATE CERTIFICATES

ISO 9001:2015

Quality Management System.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

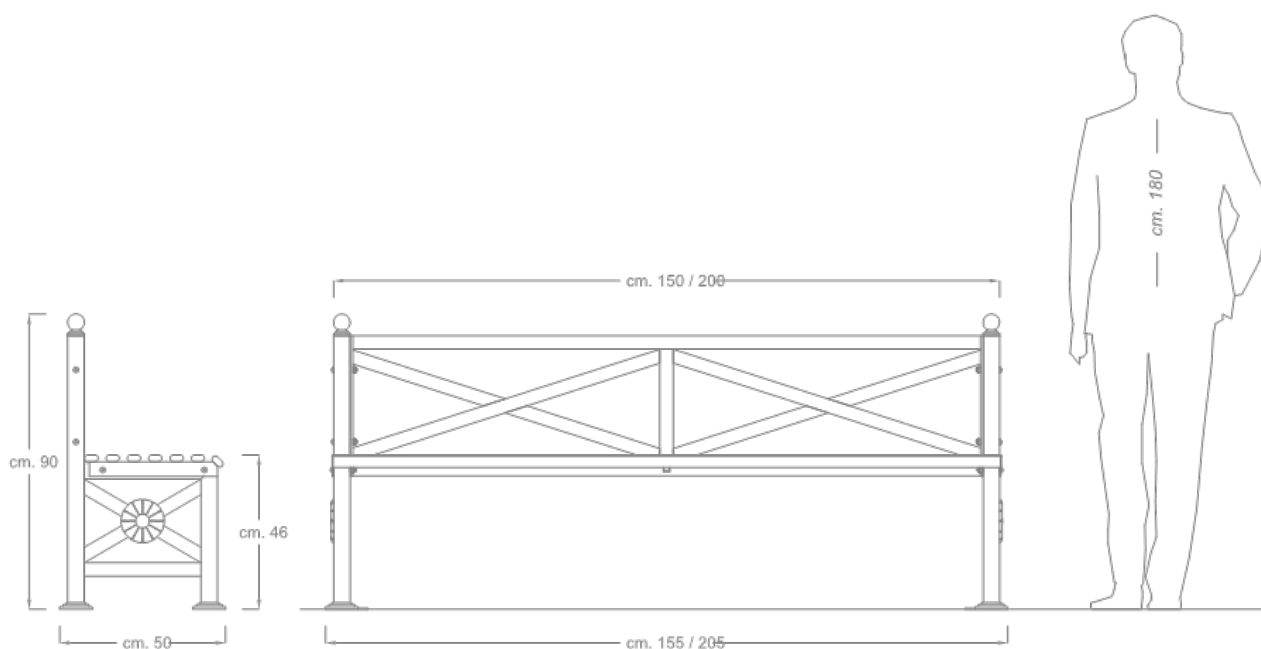
Certificate according to Italian Law D.M. of 17 Jan 2018

Datasheet

Orchidea bench of cm. 200

Product code 950-P-200

Rev. 0 of 10/06/2016



3/5

Dimcar si riserva di apportare, in qualsiasi momento, modifiche sui prodotti ritenute utili al miglioramento qualitativo degli stessi; le immagini contenute nelle schede potrebbero non riprodurre fedelmente i colori reali degli articoli.

Datasheet

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Product code 950-P-200

Rev. 0 of 10/06/2016



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- Backrest made of horizontal connecting crosspieces in square tube of galvanized steel mm. 50x50x1.5 and internal crosspieces in square tube of galvanized steel mm. 40x40x1.5.

Total weight: 51Kg

Datasheet

Orchidea bench of cm. 200

Product code 950-P-200

Rev. 0 of 10/06/2016



FINISH ACCORDING TO THE CATALOGUE



Gun metal gray
(Steel parts)

Customers can request a different finish from the RAL color options available on our website.

PRODUCT VARIANTS



Product code 950-P-150 - Orchidea bench of cm. 150

Datasheet

Orchidea bench of cm. 200

Product code 950-P-200

Rev. 0 of 10/06/2016



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3/5

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