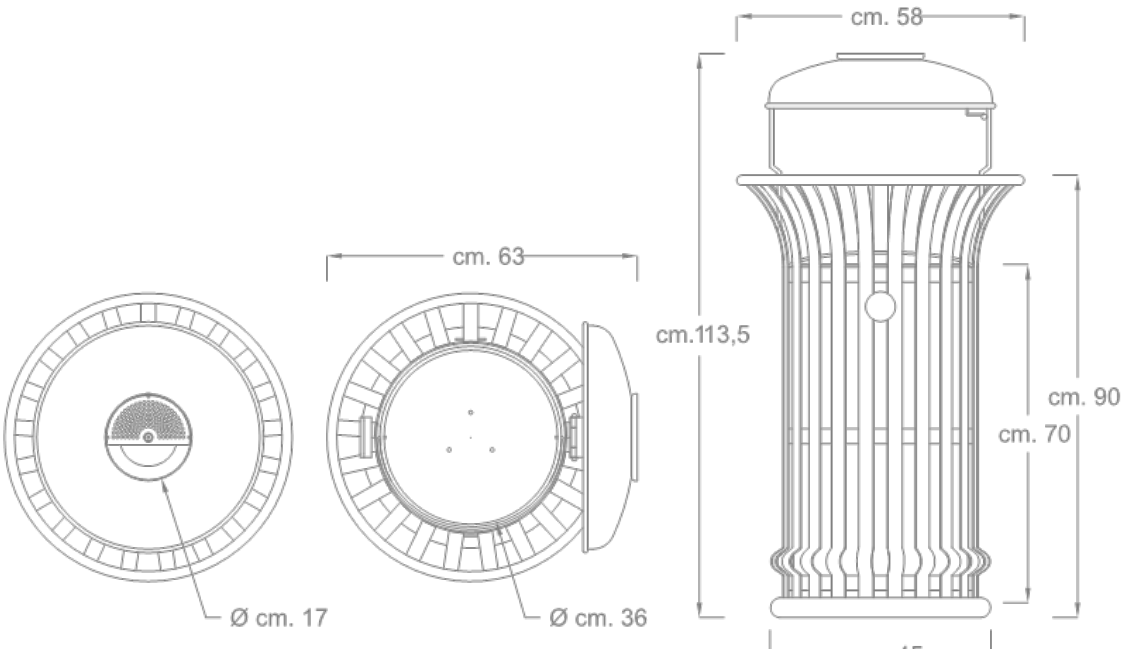
Datasheet

Large Trash Bin Mida with Lid and ashtray

Product code 228-BIS

Rev. 0 of 10/06/2017



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DESCRIPTION

Structure

The Mida waste bin with lid and ashtray, characterised by its cylindrical shape and flared upper part; it is made with 21 shaped profiles in galvanised flat iron measuring 30x3 mm, connected in the lower, central and upper part by 3 connecting rings. Upper part edged with a ring in galvanised round tube measuring Ø 20x1.5 mm.

- Base made of galvanised steel profiles.
- Opening lid, made of 2 mm thick galvanised sheet metal, with anti-cut edging at the end.
- The lid is connected to the drum by means of shaped supports made of flat iron.
- Circular ashtray (fixed), incorporated into the centre of the lid, complete with a micro-perforated plate for extinguishing cigarettes; the semi-circular plate is made of polished AISI 304 stainless steel sheet, thickness 2 mm. 1.
- Internal container (removable) in galvanized sheet metal, equipped with handle.

Overall weight: 34Kg

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FINISH ACCORDING TO THE CATALOGUE

Gun metal gray
(Steel parts)

Customers can request a different finish from the RAL color options available on our website.

PRODUCT VARIANTS

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TREATMENTS AND FINISHES THAT PREVENT CORROSION

Washing

Spray treatment is used to get rid of oils and fats from metal surfaces by using special degreasing liquids. The process involves drying in a dryer for 15 minutes.

Sandblasting

The porosity of metal surfaces is increased by the manual sandblasting process with river sand, which results in an increase in thermosetting powder adhesion.

Anticorrosive application

The first step in the coating process involves using a thermosetting powder anti-corrosion base made of epoxy resins and specific pigments. It provides enough protection against the elements.

Anticorrosive polymerization

The process involves cooking in an industrial curing oven at 180°C. In this step, the powder is transformed into a coating that is uniform, smooth, and lasting.

Polymerization coloured finish

The final phase of coating with thermosetting powders. The application complies with the same principles as the anti-corrosion.

Polymerization colored finish

The final product will be cured in an industrial curing oven at a temperature of 180°C. The procedure is based on the same principles as the polymerization of the anti-corrosion agent. The powder becomes a uniform coating, and the surface becomes the characteristics of the chosen color type, including smooth, peeled, or wrinkled, etc.

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DELIVERY

Prodotto fornito in kit di assemblaggio con viteria in acciaio ed istruzioni per il montaggio e fissaggio.

FIXING

Il prodotto è predisposto per il fissaggio al suolo mediante tirafondi e tasselli ad espansione.

CORPORATE CERTIFICATES

ISO 9001:2015

Quality Management System.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate according to Italian Law D.M. of 17 Jan 2018

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