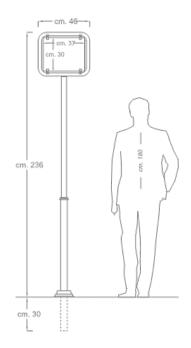
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# Datasheet

Messapia street plate with stand for ceramic plaques Product code 188

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**DESCRIPTION** 

#### Structure

Table for single-sided ceramic plates, composed of a perimeter frame made of round galvanized steel tube Ø mm. 30x1.5. Internal panel in galvanized sheet metal thickness mm. 1.2. Support upright in round galvanized steel tube Ø mm. 60x2 (lower part) and Ø mm. 48x2 (upper part) with intermediate decorative reduction element. Decorative flange to cover the hole made for burial.

Total weight: 10Kg

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#### **COLOR FINISH AS PROVIDED IN THE CATALOG**



Customers can request a different finish from the RAL color options available on our website.

**PRODUCT VARIANTS** 



Product code 188-BIS - Messapia table for double-sided ceramic plaques

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## Datasheet

## Messapia street plate with stand for ceramic plaques Product code 188

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#### ANTICORROSIVE TREATMENTS AND FINISHES

#### Washing

Spray treatment for removing oil and grease from metal surfaces using special degreasing liquids. Subsequent drying in dryer for 15 minutes.

### Sandblasting

Manual sandblasting process with river sand, which increases the porosity of metal surfaces and thus the adhesion of thermosetting powders.

### **Anti-corrosive application**

First painting cycle with an anticorrosive thermosetting powder primer based on epoxy resins and special pigments. It provides adequate protection against weathering.

#### **Anticorrosive polymerization**

Baking in an industrial curing oven at a temperature of 180°C. During this stage, the powder turns into a uniform, smooth and durable coating.

### Colored finish application

Final coating cycle with thermosetting powders. Application follows the same principles as the anticorrosive.

### Polymerization colored finish

Final baking in an industrial curing oven at a temperature of 180°C. The procedure follows the same principles as the curing of the anticorrosive. The powder is transformed into a uniform coating, and the surface appearance takes on the characteristics of the chosen color type, e.g. smooth, textured, wrinkled, etc.

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# Datasheet

# Messapia street plate with stand for ceramic plaques Product code 188

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Product supplied in assembly kit with steel hardware and instructions for mounting and grounding.

FIXING

The product must be installed by cementing.

CORPORATE CERTIFICATIONS

ISO 9001:2015

Quality management system.

**UNI EN ISO 3834-3:2021** 

Welding quality management system.

**Processing center** 

Certificate of Processing Center

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