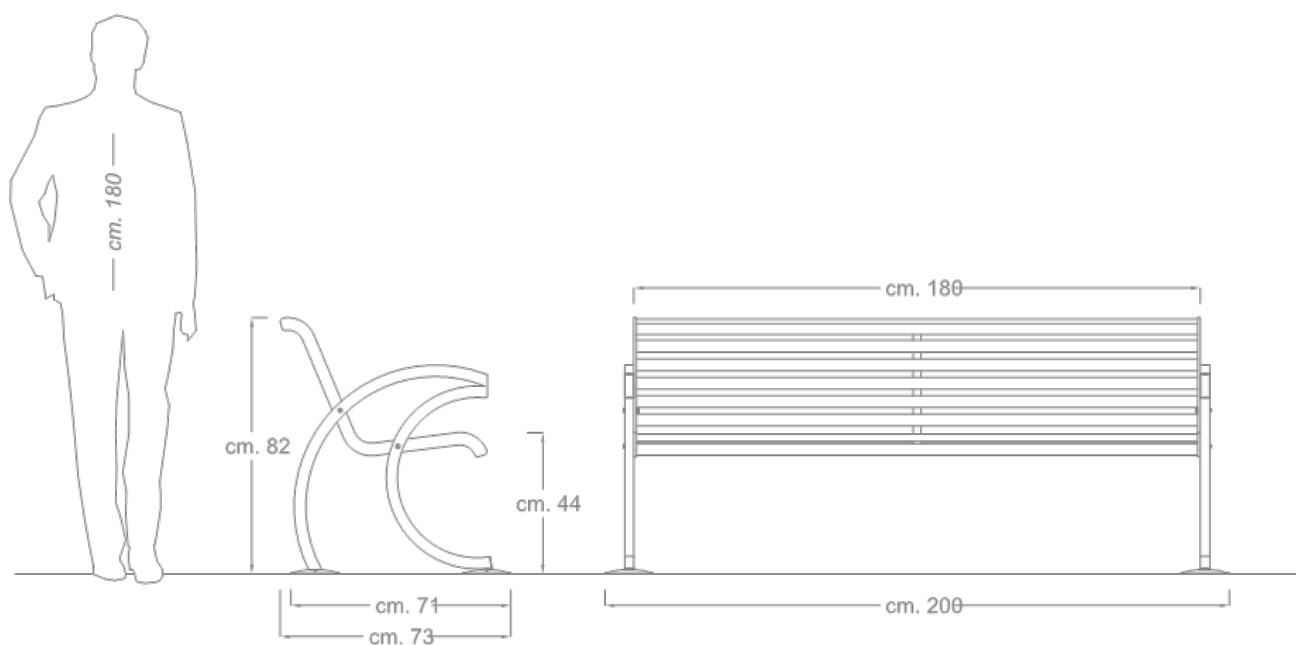


Datasheet

Luna bench of cm. 180

Product code 435

Rev. 1 of 12/07/2019



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Luna bench of cm. 180

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DESCRIPTION

Structure

Luna bench composed of N. 2 arched supports in rectangular galvanized tube mm. 40x30x2. Each support is equipped with circular plates at the base for fixing to the ground.

- Seat-backrest shell made with N. 14 profiles in oval section galvanized steel tube mm. 40x20x1.5.
- The profiles are welded on special galvanized steel templates that give it the anatomical shape.

Overall weight: 50Kg

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FINISH ACCORDING TO THE CATALOGUE



RAL 3015
(Steel parts)

Customers can request a different finish from the RAL color options available on our website.

PRODUCT VARIANTS



Product code 435-I - Luna bench inclusion cm. 200

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TREATMENTS AND FINISHES THAT PREVENT CORROSION

Washing

Spray treatment is used to get rid of oils and fats from metal surfaces by using special degreasing liquids. The process involves drying in a dryer for 15 minutes.

Sandblasting

The porosity of metal surfaces is increased by the manual sandblasting process with river sand, which results in an increase in thermosetting powder adhesion.

Anticorrosive application

The first step in the coating process involves using a thermosetting powder anti-corrosion base made of epoxy resins and specific pigments. It provides enough protection against the elements.

Anticorrosive polymerization

The process involves cooking in an industrial curing oven at 180°C. In this step, the powder is transformed into a coating that is uniform, smooth, and lasting.

Polymerization coloured finish

The final phase of coating with thermosetting powders. The application complies with the same principles as the anti-corrosion.

Polymerization colored finish

The final product will be cured in an industrial curing oven at a temperature of 180°C. The procedure is based on the same principles as the polymerization of the anti-corrosion agent. The powder becomes a uniform coating, and the surface becomes the characteristics of the chosen color type, including smooth, peeled, or wrinkled, etc.

4/5

Dimcar si riserva di apportare, in qualsiasi momento, modifiche sui prodotti ritenute utili al miglioramento qualitativo degli stessi; le immagini contenute nelle schede potrebbero non riprodurre fedelmente i colori reali degli articoli.

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DELIVERY

Prodotto fornito in kit di assemblaggio con viteria in acciaio ed istruzioni per il montaggio e fissaggio.

FIXING

Il prodotto è predisposto per il fissaggio al suolo mediante tirafondi e tasselli ad espansione.

CORPORATE CERTIFICATES

ISO 9001:2015

Quality Management System.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate according to Italian Law D.M. of 17 Jan 2018