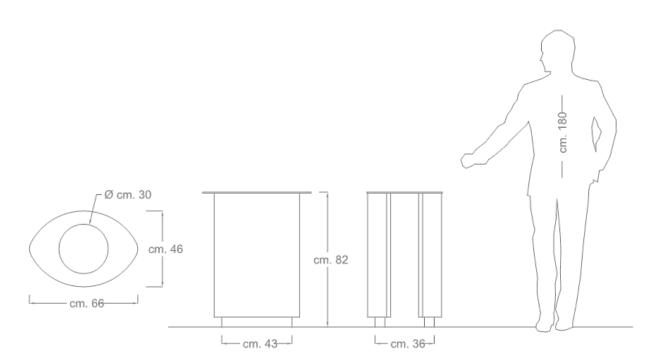
Rev. 0 of 01/06/2018









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# Datasheet

Large trash bin Ziggy Product code G473

Rev. 0 of 01/06/2018



DESCRIPTION

#### Structure

With a particular ellipsoidal shape, consisting of a rear panel and front door made of 1.5 mm thick galvanized sheet metal; the door (with book-like opening) is equipped with an internal bag-holding ring and a single key lock.

- Cylindrical barrel made of 2 mm thick galvanized steel profiles; the structure is characterized on the sides by two shaped bands in 2 mm thick galvanized sheet metal; inside the bin is equipped with plates for fixing to the ground.
- Shaped upper ring, with hole for inserting waste, made of 5 mm thick galvanized sheet metal.

Overall weight: 38Kg

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#### **COLOR FINISH AS PROVIDED IN THE CATALOG**



RAL 9016 (Outer shell and top ring)



Customers can request a different finish from the RAL color options available on our website.

**PRODUCT VARIANTS** 



Product code G473-BIS - Large trash bin with lid Ziggy

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### Datasheet

Large trash bin Ziggy Product code G473

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#### ANTICORROSIVE TREATMENTS AND FINISHES

#### Washing

Spray treatment for removing oil and grease from metal surfaces using special degreasing liquids. Subsequent drying in dryer for 15 minutes.

#### Sandblasting

Manual sandblasting process with river sand, which increases the porosity of metal surfaces and thus the adhesion of thermosetting powders.

### **Anti-corrosive application**

First painting cycle with an anticorrosive thermosetting powder primer based on epoxy resins and special pigments. It provides adequate protection against weathering.

#### **Anticorrosive polymerization**

Baking in an industrial curing oven at a temperature of 180°C. During this stage, the powder turns into a uniform, smooth and durable coating.

## Colored finish application

Final coating cycle with thermosetting powders. Application follows the same principles as the anticorrosive.

### Polymerization colored finish

Final baking in an industrial curing oven at a temperature of 180°C. The procedure follows the same principles as the curing of the anticorrosive. The powder is transformed into a uniform coating, and the surface appearance takes on the characteristics of the chosen color type, e.g. smooth, textured, wrinkled, etc.

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**DELIVERY** 

Product supplied in assembly kit with steel hardware and instructions for mounting and grounding.

**FIXING** 

The product is prepared for fixing to the ground using anchor bolts and expansion plugs.

**CORPORATE CERTIFICATIONS** 

#### ISO 9001:2015

Quality management system.

#### UNI EN ISO 3834-3:2021

Welding quality management system.

### **Processing center**

Certificate of Processing Center