

Datasheet

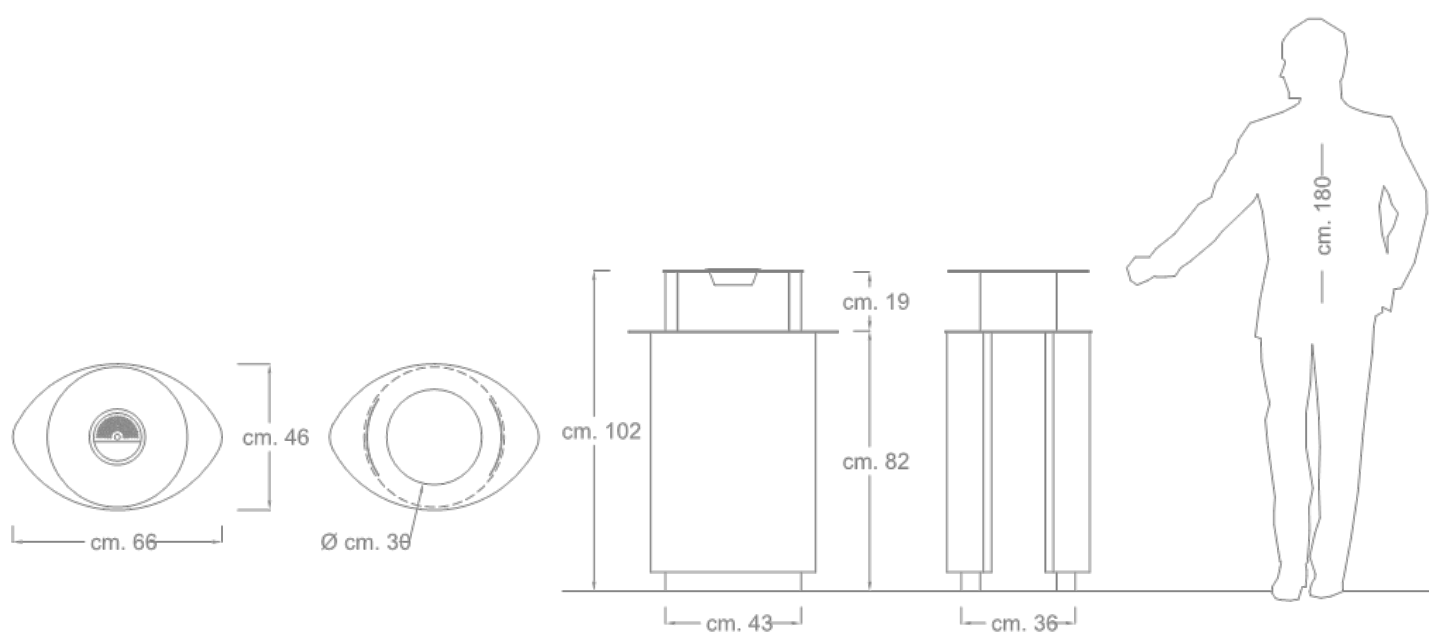
Large trash bin with lid Ziggy

Product code G473-BIS

Rev. 0 of 01/06/2018



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DESCRIPTION

Structure

With a particular ellipsoidal shape, consisting of a rear panel and front door made of 1.5 mm thick galvanized sheet metal; the door (with book-like opening) is equipped with an internal bag-holding ring and a single key lock. Cylindrical barrel made of 2 mm thick galvanized steel profiles; the structure is characterized on the sides by two shaped bands in 2 mm thick galvanized sheet metal that protrude from the upper part to support the lid; inside the bin is equipped with plates for fixing to the ground.

- Upper support consisting of a shaped base, with a hole for inserting waste and a circular lid, all made of 5 mm thick galvanized sheet metal.
- An ashtray for extinguishing cigarettes is incorporated into the lid; complete with a micro-perforated plate in 1 mm thick polished AISI 304 stainless steel sheet; emptying occurs using a special lever, located in the lower part, which allows the contents to be removed directly into the bag placed underneath.
- An automatic return spring ensures that the ashtray always remains closed.

Overall weight: 46Kg

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COLOR FINISH AS PROVIDED IN THE CATALOG



RAL 9016
(Outer shell and top ring)



RAL 7001
(Sidebands and lid)

Customers can request a different finish from the RAL color options available on our website.

PRODUCT VARIANTS



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ANTICORROSIVE TREATMENTS AND FINISHES

Washing

Spray treatment is used to get rid of oils and fats from metal surfaces by using special degreasing liquids. The process involves drying in a dryer for 15 minutes.

Sandblasting

The porosity of metal surfaces is increased by the manual sandblasting process with river sand, which results in an increase in thermosetting powder adhesion.

Anticorrosive application

The first step in the coating process involves using a thermosetting powder anti-corrosion base made of epoxy resins and specific pigments. It provides enough protection against the elements.

Anticorrosive polymerization

The process involves cooking in an industrial curing oven at 180°C. In this step, the powder is transformed into a coating that is uniform, smooth, and lasting.

Polymerization coloured finish

The final phase of coating with thermosetting powders. The application complies with the same principles as the anti-corrosion.

Polymerization colored finish

The final product will be cured in an industrial curing oven at a temperature of 180°C. The procedure is based on the same principles as the polymerization of the anti-corrosion agent. The powder becomes a uniform coating, and the surface becomes the characteristics of the chosen color type, including smooth, peeled, or wrinkled, etc.

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DELIVERY

The product comes with an assembly kit that includes steel screws and instructions for mounting and fixing.

FIXING

The product is designed to be fixed to the ground using expansion anchors and dowels.

CORPORATE CERTIFICATIONS

ISO 9001:2015

Quality Management System.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate according to Italian Law D.M. of 14 Jan 2008