

Datasheet

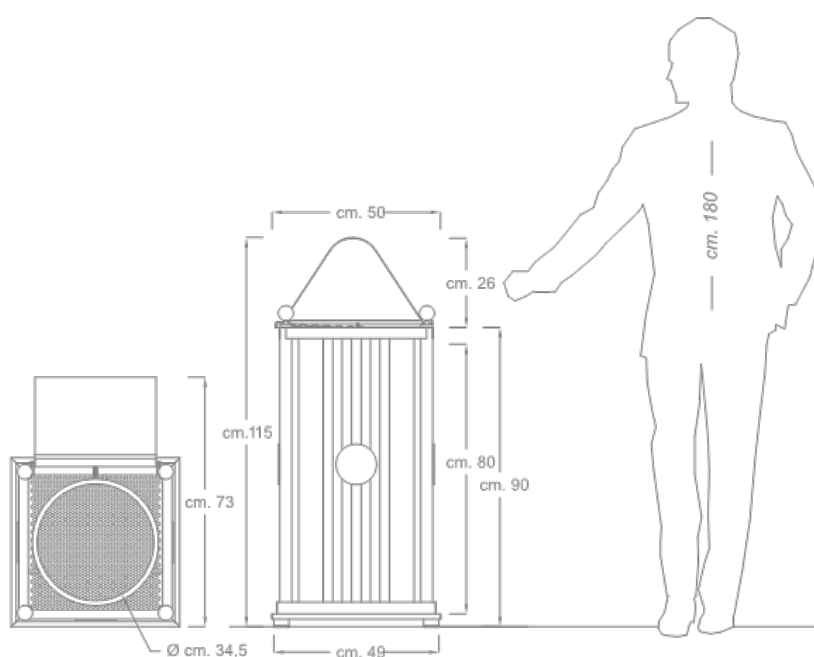
Large Trash Bin Sassari with lid

Product code 243-BIS

Rev. 1 of 22/04/2022



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DESCRIPTION

Structure

The Cestone Sassari with lid is characterised by its square shape; it is composed of 4 columns in round galvanised steel tube Ø mm. 35x1.5 with a decorative element at the top. The columns are connected and made integral with each other by crosspieces in galvanised steel profile "L" mm. 25x1.5. Perimeter panelling in galvanised sheet metal, thickness mm. 1.2, with a wavy central part and full edges at the end. No. 1 bag-holding ring, extractable type, in galvanised steel. Shaped lid, opening type, made of galvanised sheet metal, thickness mm. 1.2 with a shaped end to allow gripping and lifting. A hinge connects the lid to the drum and allows opening for extraction of the internal bag.

- Accidental total overturning of the lid is prevented by a special chain.
- Basket base made of galvanized steel sheet, with holes for rainwater drainage; perimeter frame made of "L" shaped galvanized steel profile, 50x1.5 mm.
- The base is equipped with feet that prevent direct contact of the structure with the ground.

Overall weight: 35Kg

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COLOR FINISH AS PROVIDED IN THE CATALOG



Gun metal gray
(Steel parts)

Customers can request a different finish from the RAL color options available on our website.

PRODUCT OPTIONALS



Product code 431 - Ashtray Bond

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ANTICORROSIVE TREATMENTS AND FINISHES

Washing

Spray treatment is used to get rid of oils and fats from metal surfaces by using special degreasing liquids. The process involves drying in a dryer for 15 minutes.

Sandblasting

The porosity of metal surfaces is increased by the manual sandblasting process with river sand, which results in an increase in thermosetting powder adhesion.

Anticorrosive application

The first step in the coating process involves using a thermosetting powder anti-corrosion base made of epoxy resins and specific pigments. It provides enough protection against the elements.

Anticorrosive polymerization

The process involves cooking in an industrial curing oven at 180°C. In this step, the powder is transformed into a coating that is uniform, smooth, and lasting.

Polymerization coloured finish

The final phase of coating with thermosetting powders. The application complies with the same principles as the anti-corrosion.

Polymerization colored finish

The final product will be cured in an industrial curing oven at a temperature of 180°C. The procedure is based on the same principles as the polymerization of the anti-corrosion agent. The powder becomes a uniform coating, and the surface becomes the characteristics of the chosen color type, including smooth, peeled, or wrinkled, etc.

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DELIVERY

The product comes with an assembly kit that includes steel screws and instructions for mounting and fixing.

FIXING

The product is designed to be fixed to the ground using expansion anchors and dowels.

CORPORATE CERTIFICATIONS

ISO 9001:2015

Quality Management System.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate according to Italian Law D.M. of 14 Jan 2008