

Datasheet

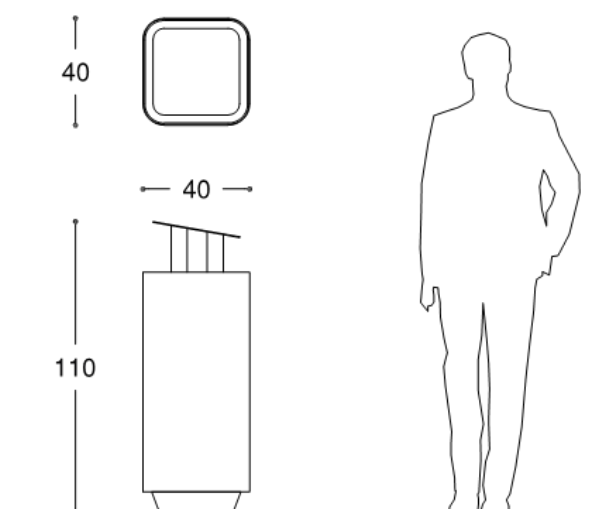
Harry outdoor waste bin with lid

Product code G521-BIS

Rev. 0 of 22/10/2024



1/5



DESCRIPTION

Structure

With a particular square shape, the Harry model basket is made up of a frame characterised by rounded corner panels, made of 3 mm thick galvanised steel sheet, stiffened by an internal base frame made up of supports shaped with laser cutting technology, obtained from 3 mm thick galvanised steel sheet.

Base oriented asymmetrically with respect to the upper frame for a unique aesthetic appearance, made of 3 mm thick galvanised sheet, obtained by laser cutting with subsequent shaping.

Upper ring, equipped with a lid, made of 3 mm thick galvanised sheet, obtained by laser cutting and equipped with a hinge for tipping opening and extraction of the internal container (bag not supplied).

Overall weight: 36Kg

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COLOR FINISH AS PROVIDED IN THE CATALOG



RAL 9016
(Steel parts)



RAL 1003
(Cover)

Customers can request a different finish from the RAL color options available on our website.

PRODUCT OPTIONALS



Product code 431 - Ashtray Bond

PRODUCT VARIANTS



Product code G521 - Harry large trash bin

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ANTICORROSIVE TREATMENTS AND FINISHES

Washing

Spray treatment is used to get rid of oils and fats from metal surfaces by using special degreasing liquids. The process involves drying in a dryer for 15 minutes.

Sandblasting

The porosity of metal surfaces is increased by the manual sandblasting process with river sand, which results in an increase in thermosetting powder adhesion.

Anticorrosive application

The first step in the coating process involves using a thermosetting powder anti-corrosion base made of epoxy resins and specific pigments. It provides enough protection against the elements.

Anticorrosive polymerization

The process involves cooking in an industrial curing oven at 180°C. In this step, the powder is transformed into a coating that is uniform, smooth, and lasting.

Polymerization coloured finish

The final phase of coating with thermosetting powders. The application complies with the same principles as the anti-corrosion.

Polymerization colored finish

The final product will be cured in an industrial curing oven at a temperature of 180°C. The procedure is based on the same principles as the polymerization of the anti-corrosion agent. The powder becomes a uniform coating, and the surface becomes the characteristics of the chosen color type, including smooth, peeled, or wrinkled, etc.

4/5

DELIVERY

The product comes with an assembly kit that includes steel screws and instructions for mounting and fixing.

FIXING

The product is designed to be fixed to the ground using expansion anchors and dowels.

CORPORATE CERTIFICATIONS

ISO 9001:2015

Quality Management System.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate according to Italian Law D.M. of 17 Jan 2018