

# Datasheet

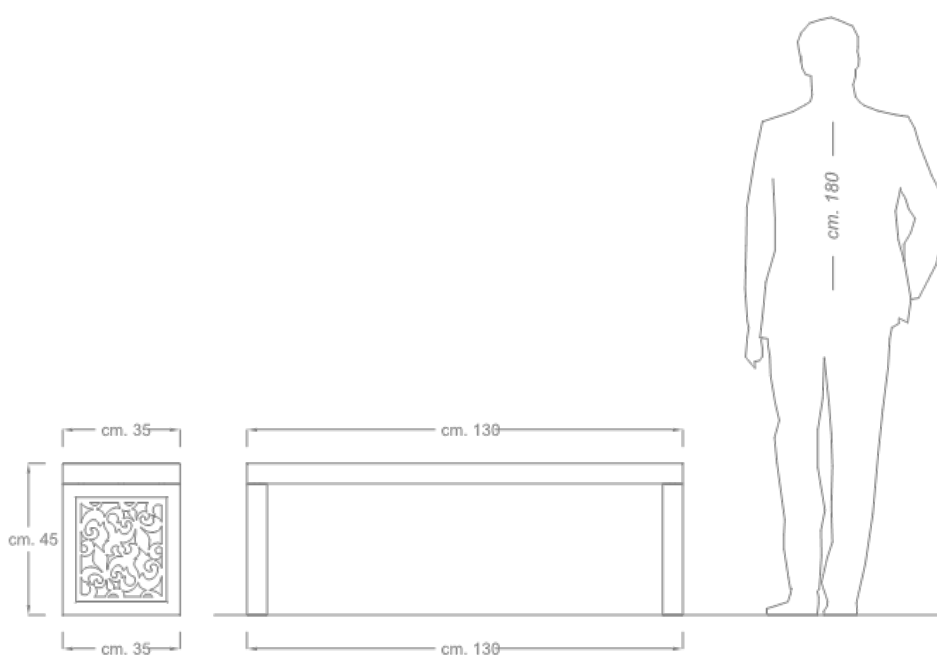
Giglio seat of cm. 130

Product code 417

Rev. 1 of 23/06/2017



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## DESCRIPTION

### Structure

Giglio Bench composed of N. 2 supports made of rectangular tube of galvanized steel mm. 60x40x2. Each single support is equipped inside with a decorative shape in galvanized sheet metal thickness mm. 3 characterized by decorative stylised floral carvings.

- The supports are equipped at the base with holes for fixing to the ground.
- Seat made of a single box in galvanized sheet steel thickness mm. 3 characterized by decorative rhomboidal and oblong inclined holes.

**Overall weight:** 28Kg

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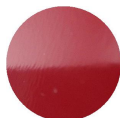
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## COLOR FINISH AS PROVIDED IN THE CATALOG



RAL 1013  
( Seating )



RAL 3005  
( Supports )



RAL 1015  
( Seating )

Customers can request a different finish from the RAL color options available on our website.

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## ANTICORROSIVE TREATMENTS AND FINISHES

### Washing

Spray treatment is used to get rid of oils and fats from metal surfaces by using special degreasing liquids. The process involves drying in a dryer for 15 minutes.

### Sandblasting

The porosity of metal surfaces is increased by the manual sandblasting process with river sand, which results in an increase in thermosetting powder adhesion.

### Anticorrosive application

The first step in the coating process involves using a thermosetting powder anti-corrosion base made of epoxy resins and specific pigments. It provides enough protection against the elements.

### Anticorrosive polymerization

The process involves cooking in an industrial curing oven at 180°C. In this step, the powder is transformed into a coating that is uniform, smooth, and lasting.

### Polymerization coloured finish

The final phase of coating with thermosetting powders. The application complies with the same principles as the anti-corrosion.

### Polymerization colored finish

The final product will be cured in an industrial curing oven at a temperature of 180°C. The procedure is based on the same principles as the polymerization of the anti-corrosion agent. The powder becomes a uniform coating, and the surface becomes the characteristics of the chosen color type, including smooth, peeled, or wrinkled, etc.

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## DELIVERY

The product comes with an assembly kit that includes steel screws and instructions for mounting and fixing.

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## FIXING

The product is designed to be fixed to the ground using expansion anchors and dowels.

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## CORPORATE CERTIFICATIONS

### ISO 9001:2015

Quality Management System.

### UNI EN ISO 3834-3:2021

Welding quality management system.

### Processing center

Certificate according to Italian Law D.M. of 17 Jan 2018