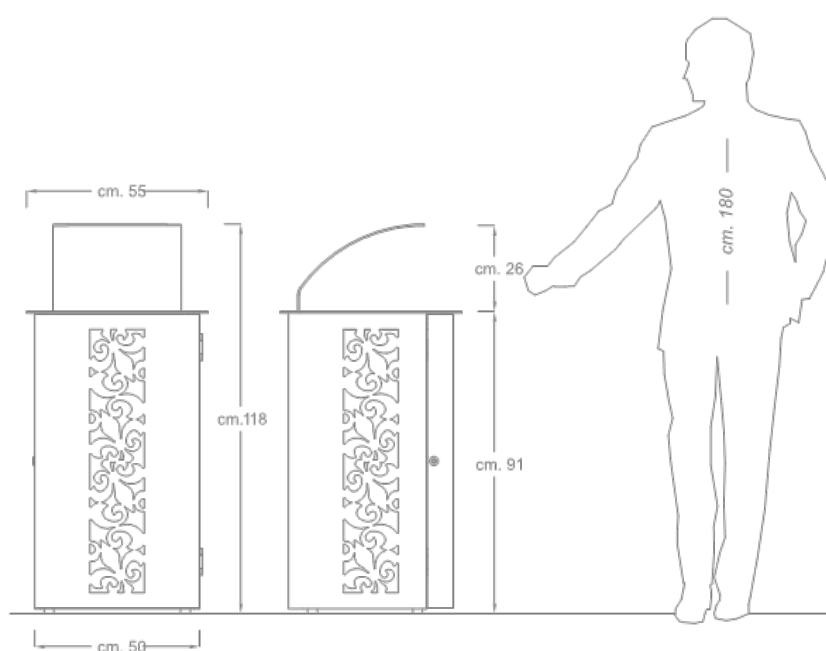




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Datasheet

Giglio large trash bin

Product code 416

Rev. 1 of 10/07/2017



DESCRIPTION

Structure

The Cestone Giglio is characterized by its square shape with rounded edges; made of 3 mm thick galvanized sheet metal; characterized by stylised floral decorative carvings. The opening section is made of 3 mm thick galvanized sheet metal, with a "book" opening using hinges; it is equipped with an internal bag holder ring and closure by means of a single key, with automatic lock. Upper support, consisting of a shaped base with a hole for inserting waste and a lid, made of 4 mm thick galvanized sheet metal. The base of the basket is equipped with 4 feet that prevent direct contact between the structure and the ground.

Peso specifico: 57Kg

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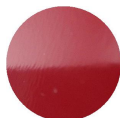
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COLOR FINISH AS PROVIDED IN THE CATALOG



RAL 1015
(Basket)



RAL 3005
(Lid)



RAL 1013
(Basket)

PRODUCT OPTIONALS



Product code 431 - Ashtray Bond

PRODUCT VARIANTS



Product code 415 - Giglio trash bin

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ANTICORROSIVE TREATMENTS AND FINISHES

Washing

Spray treatment is used to get rid of oils and fats from metal surfaces by using special degreasing liquids. The process involves drying in a dryer for 15 minutes.

Sandblasting

The porosity of metal surfaces is increased by the manual sandblasting process with river sand, which results in an increase in thermosetting powder adhesion.

Anticorrosive application

The first step in the coating process involves using a thermosetting powder anti-corrosion base made of epoxy resins and specific pigments. It provides enough protection against the elements.

Anticorrosive polymerization

The process involves cooking in an industrial curing oven at 180°C. In this step, the powder is transformed into a coating that is uniform, smooth, and lasting.

Polymerization coloured finish

The final phase of coating with thermosetting powders. The application complies with the same principles as the anti-corrosion.

Polymerization colored finish

The final product will be cured in an industrial curing oven at a temperature of 180°C. The procedure is based on the same principles as the polymerization of the anti-corrosion agent. The powder becomes a uniform coating, and the surface becomes the characteristics of the chosen color type, including smooth, peeled, or wrinkled, etc.

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DELIVERY

The product comes with an assembly kit that includes steel screws and instructions for mounting and fixing.

FIXING

The product is designed to be fixed to the ground using expansion anchors and dowels.

CORPORATE CERTIFICATIONS

ISO 9001:2015

Quality Management System.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate according to Italian Law D.M. of 17 Jan 2018