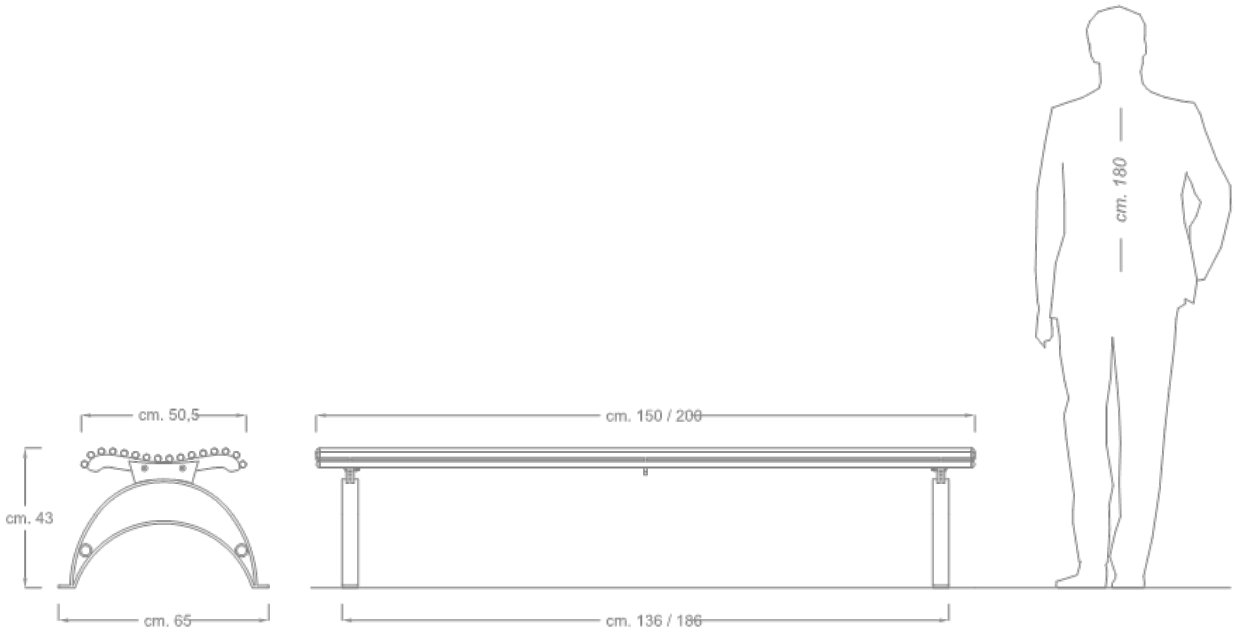
Datasheet

Danea seat of cm. 150

Product code 1116-P-150

Rev. 0 of 10/06/2016



+39 0833 95 50 13
WWW.DIMCAR.IT **INFO@DIMCAR.IT**
VIA TAURISANO 101, Z.A.
73059 UGENTO (LE) ITALY
P.I. C.F. 031129830752
REA LE 200574 CAP SOC. SOC. € 2.000.000.00

DESCRIPTION

Structure

Danea bench composed of N. 2 supports made of two arches in galvanized flat iron mm. 50x8.

- Seat shell made with n. 16 profiles in galvanized steel round tube Ø mm. 20x1.5 complete with PVC end caps with spherical head.
- The profiles are welded on special galvanized steel templates.

Overall weight: 34Kg

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Datasheet

Danea seat of cm. 150
Product code 1116-P-150

Rev. 0 of 10/06/2016

FINISH ACCORDING TO THE CATALOGUE

Gun metal gray
(Steel components)

Customers can request a different finish from the RAL color options available on our website.

PRODUCT VARIANTS

Product code 1116-200 - Danea bench of cm. 200

Product code 1116-P-200 - Danea seat of cm. 200

Product code 1116-150 - Danea bench of cm. 150

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TREATMENTS AND FINISHES THAT PREVENT CORROSION

Washing

Spray treatment is used to get rid of oils and fats from metal surfaces by using special degreasing liquids. The process involves drying in a dryer for 15 minutes.

Sandblasting

The porosity of metal surfaces is increased by the manual sandblasting process with river sand, which results in an increase in thermosetting powder adhesion.

Anticorrosive application

The first step in the coating process involves using a thermosetting powder anti-corrosion base made of epoxy resins and specific pigments. It provides enough protection against the elements.

Anticorrosive polymerization

The process involves cooking in an industrial curing oven at 180°C. In this step, the powder is transformed into a coating that is uniform, smooth, and lasting.

Polymerization coloured finish

The final phase of coating with thermosetting powders. The application complies with the same principles as the anti-corrosion.

Polymerization colored finish

The final product will be cured in an industrial curing oven at a temperature of 180°C. The procedure is based on the same principles as the polymerization of the anti-corrosion agent. The powder becomes a uniform coating, and the surface becomes the characteristics of the chosen color type, including smooth, peeled, or wrinkled, etc.

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DELIVERY

The product comes with an assembly kit that includes steel screws and instructions for mounting and fixing.

FIXING

The product is designed to be fixed to the ground using expansion anchors and dowels.

CORPORATE CERTIFICATES

ISO 9001:2015

Quality Management System.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate according to Italian Law D.M. of 17 Jan 2018

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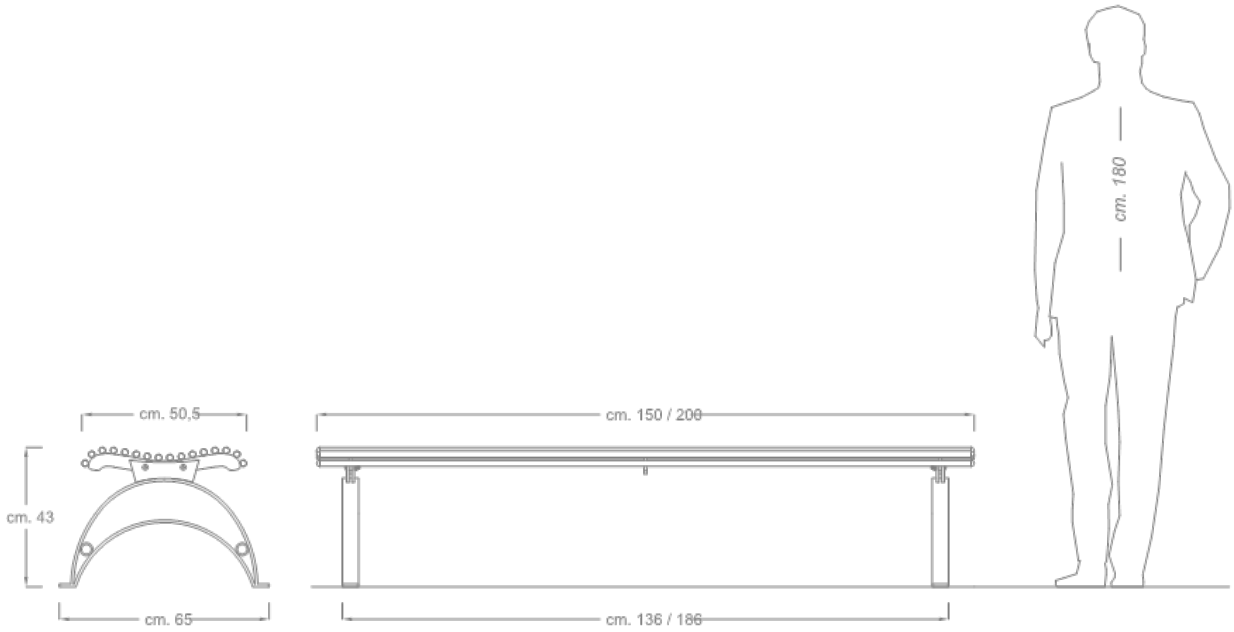
Datasheet

Danea seat of cm. 200

Product code 1116-P-200

Rev. 0 of 10/06/2016



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Danea seat of cm. 200
Product code 1116-P-200

Rev. 0 of 10/06/2016

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(Steel components)

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Product code 1116-200 - Danea bench of cm. 200

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