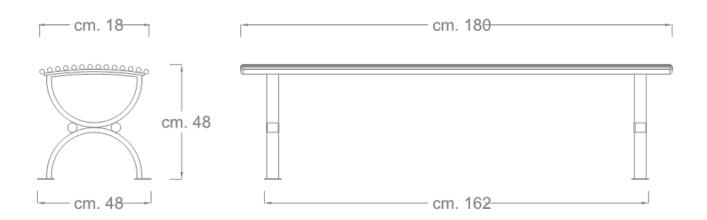
Rev. 0 of 10/02/2023









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# Datasheet

Clematis seat of cm.180 Product code 486-P

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DESCRIPTION

#### Structure

Clematis bench composed of two supports made of opposing arches, made of rectangular galvanized steel tube mm. 50x20x3, adorned with round galvanized profiles. Each individual support is equipped at the base with circular plates in galvanized sheet metal, provided with holes for fixing to the ground.

- Seat shell made with profiles in round galvanized steel tube  $\emptyset$  mm. 20x1.5 complete with plastic end caps with spherical head.
- The profiles are welded on special galvanized steel supports bolted to the lower supports.

Overall weight: 35Kg

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#### **COLOR FINISH AS PROVIDED IN THE CATALOG**



Customers can request a different finish from the RAL color options available on our website.

**PRODUCT VARIANTS** 



Product code 486 - Picnic table Clematis

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# Datasheet

Clematis seat of cm.180 Product code 486-P

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#### ANTICORROSIVE TREATMENTS AND FINISHES

#### Washing

Spray treatment for removing oil and grease from metal surfaces using special degreasing liquids. Subsequent drying in dryer for 15 minutes.

#### Sandblasting

Manual sandblasting process with river sand, which increases the porosity of metal surfaces and thus the adhesion of thermosetting powders.

### **Anti-corrosive application**

First painting cycle with an anticorrosive thermosetting powder primer based on epoxy resins and special pigments. It provides adequate protection against weathering.

#### **Anticorrosive polymerization**

Baking in an industrial curing oven at a temperature of 180°C. During this stage, the powder turns into a uniform, smooth and durable coating.

### Colored finish application

Final coating cycle with thermosetting powders. Application follows the same principles as the anticorrosive.

## Polymerization colored finish

Final baking in an industrial curing oven at a temperature of 180°C. The procedure follows the same principles as the curing of the anticorrosive. The powder is transformed into a uniform coating, and the surface appearance takes on the characteristics of the chosen color type, e.g. smooth, textured, wrinkled, etc.

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# Datasheet

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**DELIVERY** 

Product supplied in assembly kit with steel hardware and instructions for mounting and grounding.

**FIXING** 

The product is prepared for fixing to the ground using anchor bolts and expansion plugs.

**CORPORATE CERTIFICATIONS** 

#### ISO 9001:2015

Quality management system.

#### **UNI EN ISO 3834-3:2021**

Welding quality management system.

### **Processing center**

Certificate of Processing Center

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