

Datasheet

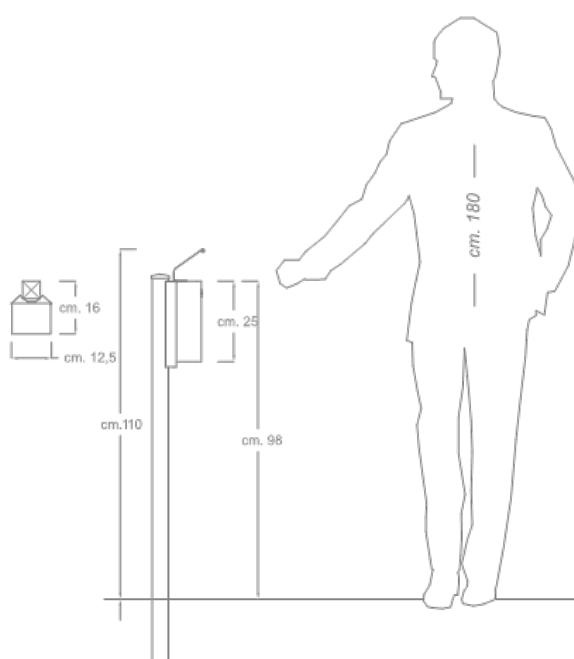
Cenerino ashtray with lid and column

Product code 411-BIS

Rev. 0 of 10/06/2016



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DESCRIPTION

Structure

Ashtray Cenerino with lid and with column composed of a support upright in square tube of galvanized steel mm. 50x50x1.5 with shaped cap in galvanized steel at the top. Ashtray composed of a rear box made of galvanized sheet metal thickness mm. 1.2 with provision for fixing on an existing pole. Shaped container made of galvanized sheet metal thickness mm. 1.5 with rounded edges on the front, complete with micro-perforated plate for extinguishing cigarettes, made of polished AISI 304 stainless steel sheet thickness mm. 1.

- Shaped profile with the function of covering the container in galvanized sheet metal thickness mm. 1.5 with front edging.
- Bottom in galvanized steel sheet with holes for draining rainwater.

Overall weight: 5Kg

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COLOR FINISH AS PROVIDED IN THE CATALOG



Rust
(Steel parts)

Customers can request a different finish from the RAL color options available on our website.

PRODUCT VARIANTS



Product code 411M -



Product code 411 - Ashtray Cenerino with lid and mounting on existing pole



Product code 411-M - Cenerino ashtrays with lid and wall mounting

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ANTICORROSIVE TREATMENTS AND FINISHES

Washing

Spray treatment for removing oil and grease from metal surfaces using special degreasing liquids. Subsequent drying in dryer for 15 minutes.

Sandblasting

Manual sandblasting process with river sand, which increases the porosity of metal surfaces and thus the adhesion of thermosetting powders.

Anti-corrosive application

First painting cycle with an anticorrosive thermosetting powder primer based on epoxy resins and special pigments. It provides adequate protection against weathering.

Anticorrosive polymerization

Baking in an industrial curing oven at a temperature of 180°C. During this stage, the powder turns into a uniform, smooth and durable coating.

Colored finish application

Final coating cycle with thermosetting powders. Application follows the same principles as the anticorrosive.

Polymerization colored finish

Final baking in an industrial curing oven at a temperature of 180°C. The procedure follows the same principles as the curing of the anticorrosive. The powder is transformed into a uniform coating, and the surface appearance takes on the characteristics of the chosen color type, e.g. smooth, textured, wrinkled, etc.

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DELIVERY

Product supplied in assembly kit with steel hardware and instructions for mounting and grounding.

FIXING

The product must be installed by cementing.

CORPORATE CERTIFICATIONS

ISO 9001:2015

Quality management system.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate of Processing Center