

Datasheet

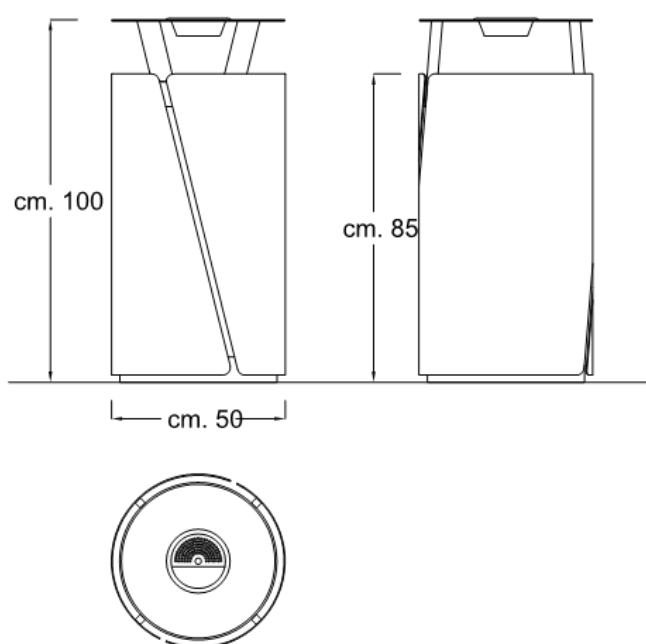
Bob large trash bin with lid and ashtray

Product code G515-BIS

Rev. 0 of 08/02/2023



1/5



Dimcar reserves the right to make, at any time, changes on the products deemed useful to improve the quality of the same; the images contained in the sheets may not faithfully reproduce the real colors of the items.

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DESCRIPTION

Structure

With a particular cylindrical shape, consisting of an internal shaft made of 2 mm thick galvanized sheet metal and equipped with holes at the base for the drainage of rainwater. Circular upper ring made of 3 mm thick galvanized sheet metal obtained by laser cutting, complete with circular hole for the introduction of waste. The upper part of the ring is characterized by two oval section tubes supporting the 4 mm thick galvanized sheet metal lid. An ashtray for extinguishing cigarettes is incorporated into the lid; complete with a micro-perforated plate in polished AISI 304 stainless steel sheet metal, 1 mm thick; emptying occurs using a special lever, located in the lower part, which allows the contents to be removed directly into the bag placed underneath.

- An automatic return spring ensures that the ashtray always remains closed.
- External panels with a particular shape, made of 2 mm thick galvanized sheet metal, and characterized by an oblique notch that extends along the entire basket.

Overall weight: 51Kg

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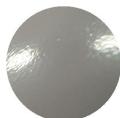
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COLOR FINISH AS PROVIDED IN THE CATALOG



RAL 9010
(Panels)



RAL 7005
(Inner stem and lid)

Customers can request a different finish from the RAL color options available on our website.

PRODUCT VARIANTS



[Product code G515 - Bob large trash bin with ashtray](#)



[Product code G514-BIS - Bob outdoor waste bin with lid](#)



[Product code G514 - Bon large trash bin](#)

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ANTICORROSIVE TREATMENTS AND FINISHES

Washing

Spray treatment for removing oil and grease from metal surfaces using special degreasing liquids. Subsequent drying in dryer for 15 minutes.

Sandblasting

Manual sandblasting process with river sand, which increases the porosity of metal surfaces and thus the adhesion of thermosetting powders.

Anti-corrosive application

First painting cycle with an anticorrosive thermosetting powder primer based on epoxy resins and special pigments. It provides adequate protection against weathering.

Anticorrosive polymerization

Baking in an industrial curing oven at a temperature of 180°C. During this stage, the powder turns into a uniform, smooth and durable coating.

Colored finish application

Final coating cycle with thermosetting powders. Application follows the same principles as the anticorrosive.

Polymerization colored finish

Final baking in an industrial curing oven at a temperature of 180°C. The procedure follows the same principles as the curing of the anticorrosive. The powder is transformed into a uniform coating, and the surface appearance takes on the characteristics of the chosen color type, e.g. smooth, textured, wrinkled, etc.

4/5

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DELIVERY

Product supplied in assembly kit with steel hardware and instructions for mounting and grounding.

FIXING

The product is prepared for fixing to the ground using anchor bolts and expansion plugs.

CORPORATE CERTIFICATIONS

ISO 9001:2015

Quality management system.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate of Processing Center