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Datasheet

Barocco Notice Board Product code 280

Rev. 1 of 05/05/2022



DESCRIPTION

Structure

Baroque billboard composed of a perimeter frame made of 1.2 mm thick galvanized steel box adorned at the top with decorative elements in galvanized flat iron and equipped with a plate (removable) to affix the possible name of the Municipality.

- Billboard panel in 1.2 mm thick galvanized sheet metal applied by interlocking inside the box profile; No. 4 connecting plates in galvanized sheet metal arranged on the long sides of the perimeter frame.
- No. 2 support uprights in galvanized steel round tube Ø 60x2 mm adorned at the top with decorative friezes. Each single upright is provided with No. 2 connecting plates.
- Lower horizontal crosspiece in galvanized steel round tube Ø 30x1.5 mm adorned with decorative elements in galvanized flat iron and shaped galvanized sheet metal brackets placed at the two ends.

Total weight: 66Kg

Rev. 1 of 05/05/2022



COLOR FINISH AS PROVIDED IN THE CATALOG



Customers can request a different finish from the RAL color options available on our website.

PRODUCT OPTIONALS

Product code 280-AD -

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ANTICORROSIVE TREATMENTS AND FINISHES

Washing

Spray treatment for removing oil and grease from metal surfaces using special degreasing liquids. Subsequent drying in dryer for 15 minutes.

Sandblasting

Manual sandblasting process with river sand, which increases the porosity of metal surfaces and thus the adhesion of thermosetting powders.

Anti-corrosive application

First painting cycle with an anticorrosive thermosetting powder primer based on epoxy resins and special pigments. It provides adequate protection against weathering.

Anticorrosive polymerization

Baking in an industrial curing oven at a temperature of 180°C. During this stage, the powder turns into a uniform, smooth and durable coating.

Colored finish application

Final coating cycle with thermosetting powders. Application follows the same principles as the anticorrosive.

Polymerization colored finish

Final baking in an industrial curing oven at a temperature of 180°C. The procedure follows the same principles as the curing of the anticorrosive. The powder is transformed into a uniform coating, and the surface appearance takes on the characteristics of the chosen color type, e.g. smooth, textured, wrinkled, etc.

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Product supplied in assembly kit with steel hardware and instructions for mounting and grounding.

FIXING

The product must be installed by cementing.

CORPORATE CERTIFICATIONS

ISO 9001:2015

Quality management system.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate of Processing Center

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