

Datasheet

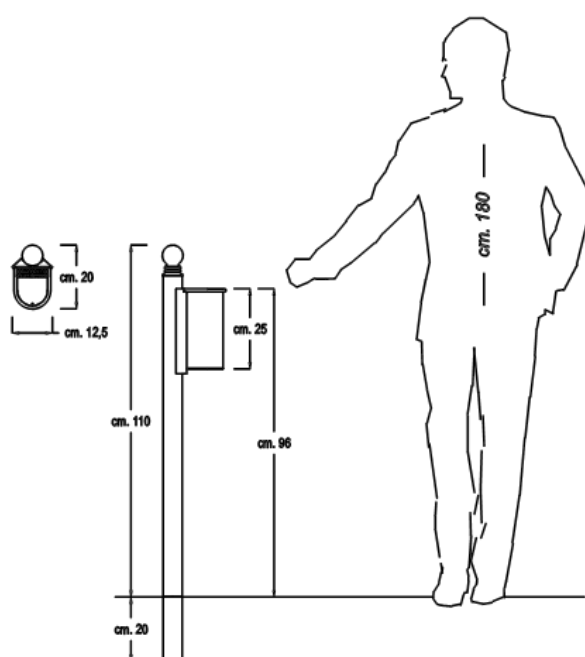
Ashtray Cicco with column

Product code 237-BIS

Rev. 0 of 10/06/2016



1/5



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DESCRIPTION

Structure

Cicco ashtray with column consisting of a support upright in round tube of galvanized steel Ø mm. 60x2 adorned in the upper part with a decorative frieze. Semi-oval shaped ashtray made of galvanized sheet metal thickness mm. 1.2 with upper part edged with anti-cut edges. Bottom in galvanized sheet steel with holes for draining rainwater.

Overall weight: 5Kg

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COLOR FINISH AS PROVIDED IN THE CATALOG



Gunmetal gray
(Steel parts)

Customers can request a different finish from the RAL color options available on our website.

PRODUCT VARIANTS



Product code 237 - Ashtray Cicco mounting on existing pole



Product code 237-M - Cicco ashtray with wall mounting

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ANTICORROSIVE TREATMENTS AND FINISHES

Washing

Spray treatment for removing oil and grease from metal surfaces using special degreasing liquids. Subsequent drying in dryer for 15 minutes.

Sandblasting

Manual sandblasting process with river sand, which increases the porosity of metal surfaces and thus the adhesion of thermosetting powders.

Anti-corrosive application

First painting cycle with an anticorrosive thermosetting powder primer based on epoxy resins and special pigments. It provides adequate protection against weathering.

Anticorrosive polymerization

Baking in an industrial curing oven at a temperature of 180°C. During this stage, the powder turns into a uniform, smooth and durable coating.

Colored finish application

Final coating cycle with thermosetting powders. Application follows the same principles as the anticorrosive.

Polymerization colored finish

Final baking in an industrial curing oven at a temperature of 180°C. The procedure follows the same principles as the curing of the anticorrosive. The powder is transformed into a uniform coating, and the surface appearance takes on the characteristics of the chosen color type, e.g. smooth, textured, wrinkled, etc.

4/5

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DELIVERY

Product supplied in assembly kit with steel hardware and instructions for mounting and grounding.

FIXING

The product must be installed by cementing.

CORPORATE CERTIFICATIONS

ISO 9001:2015

Quality management system.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate of Processing Center