

Datasheet

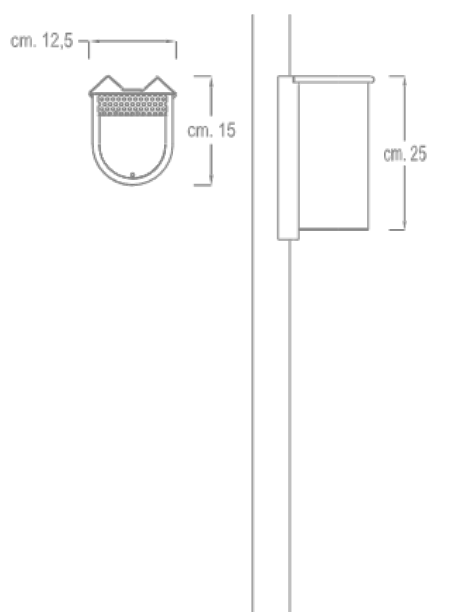
Cicco Ashtray with attachment on existing pole

Product code 237

Rev. 1 of 28/03/2018



1/5



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DESCRIPTION

Structure

The Cicco ashtray is constructed from galvanized sheets with a thickness of 1.2 mm and is designed to be attached to an existing pole. A container with a semi-oval shape made of galvanized sheet thickness 1.2 mm, with a top that is anti-cut and a plate that is micro-perforated to extinguish cigarettes made of galvanized steel sheet. The bottom is made of galvanized steel with holes to drain rain water.

Overall weight: 2Kg

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FINISH ACCORDING TO THE CATALOGUE



Gunmetal gray
(Steel parts)

Customers can request a different finish from the RAL color options available on our website.

PRODUCT VARIANTS



Product code 237-BIS - Ashtray Cicco with column



Product code 237-M - Cicco ashtray with wall mounting

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TREATMENTS AND FINISHES THAT PREVENT CORROSION

Washing

Spray treatment is used to get rid of oils and fats from metal surfaces by using special degreasing liquids. The process involves drying in a dryer for 15 minutes.

Sandblasting

The porosity of metal surfaces is increased by the manual sandblasting process with river sand, which results in an increase in thermosetting powder adhesion.

Anticorrosive application

The first step in the coating process involves using a thermosetting powder anti-corrosion base made of epoxy resins and specific pigments. It provides enough protection against the elements.

Anticorrosive polymerization

The process involves cooking in an industrial curing oven at 180°C. In this step, the powder is transformed into a coating that is uniform, smooth, and lasting.

Polymerization coloured finish

The final phase of coating with thermosetting powders. The application complies with the same principles as the anti-corrosion.

Polymerization colored finish

The final product will be cured in an industrial curing oven at a temperature of 180°C. The procedure is based on the same principles as the polymerization of the anti-corrosion agent. The powder becomes a uniform coating, and the surface becomes the characteristics of the chosen color type, including smooth, peeled, or wrinkled, etc.

4/5

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DELIVERY

The product comes with steel screws and instructions for assembly.

FIXING

To attach the existing pole, the product has a rear bracket with slots.

CORPORATE CERTIFICATES

ISO 9001:2015

Quality Management System.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate according to Italian Law D.M. of 14 Jan 2008