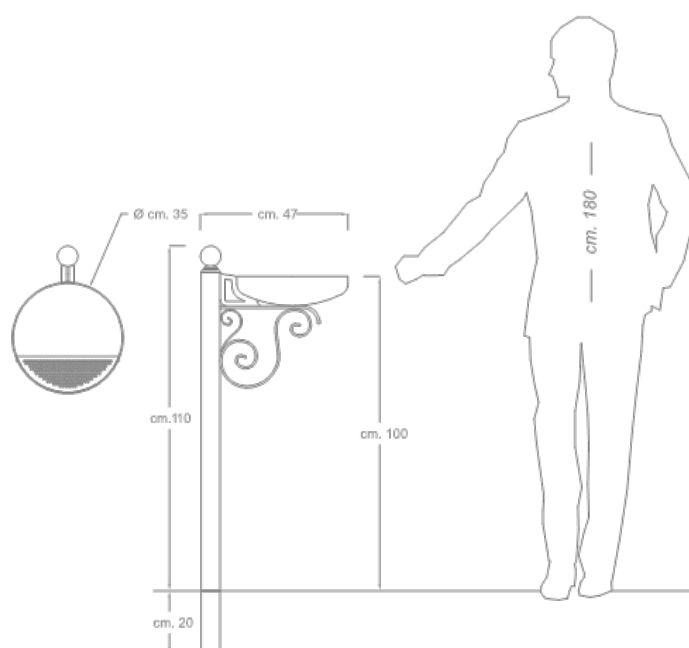




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Datasheet

Ashtray Barocco
Product code 409

Rev. 0 of 10/06/2016



DESCRIPTION

Structure

Baroque ashtray composed of a support upright in round tube of galvanized steel Ø mm. 60x2 adorned in the upper part with a decorative frieze. Circular shaped container made of galvanized sheet metal thickness mm. 3 complete with a micro-perforated plate for extinguishing cigarettes. The semi-circular shaped plate is made of polished AISI 304 stainless steel sheet thickness mm. 1.

The ashtray is made integral with the upright by a special shaped support adorned in the lower part with decorative elements in galvanized steel.

Overall weight: 9Kg

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COLOR FINISH AS PROVIDED IN THE CATALOG



Gunmetal gray
(Steel parts)

Customers can request a different finish from the RAL color options available on our website.

ANTICORROSIVE TREATMENTS AND FINISHES

Washing

Spray treatment for removing oil and grease from metal surfaces using special degreasing liquids. Subsequent drying in dryer for 15 minutes.

Sandblasting

Manual sandblasting process with river sand, which increases the porosity of metal surfaces and thus the adhesion of thermosetting powders.

Anti-corrosive application

First painting cycle with an anticorrosive thermosetting powder primer based on epoxy resins and special pigments. It provides adequate protection against weathering.

Anticorrosive polymerization

Baking in an industrial curing oven at a temperature of 180°C. During this stage, the powder turns into a uniform, smooth and durable coating.

Colored finish application

Final coating cycle with thermosetting powders. Application follows the same principles as the anticorrosive.

Polymerization colored finish

Final baking in an industrial curing oven at a temperature of 180°C. The procedure follows the same principles as the curing of the anticorrosive. The powder is transformed into a uniform coating, and the surface appearance takes on the characteristics of the chosen color type, e.g. smooth, textured, wrinkled, etc.

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DELIVERY

Product supplied in assembly kit with steel hardware and instructions for mounting and grounding.

FIXING

The product must be installed by cementing.

CORPORATE CERTIFICATIONS

ISO 9001:2015

Quality management system.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate of Processing Center