



DESCRIPTION

Structure

Alfy 3D letter made entirely of galvanized steel. Structure composed of a box, in 2 mm thick galvanized sheet metal, shaped with laser cutting technology, and an internal stiffening frame made of galvanized steel profiles. The structure is equipped at the base with extensions designed for grouting on a cement base. The Customer has the possibility of composing the writings as he likes (letters and numbers are provided in a single font with "Arial Narrow" characters).

Total weight: 92Kg

FINISH ACCORDING TO THE CATALOGUE



RAL 3020
(Steel parts)

Customers can request a different finish from the RAL color options available on our website.

TREATMENTS AND FINISHES THAT PREVENT CORROSION

Washing

Spray treatment is used to get rid of oils and fats from metal surfaces by using special degreasing liquids. The process involves drying in a dryer for 15 minutes.

Sandblasting

The porosity of metal surfaces is increased by the manual sandblasting process with river sand, which results in an increase in thermosetting powder adhesion.

Anticorrosive application

The first step in the coating process involves using a thermosetting powder anti-corrosion base made of epoxy resins and specific pigments. It provides enough protection against the elements.

Anticorrosive polymerization

The process involves cooking in an industrial curing oven at 180°C. In this step, the powder is transformed into a coating that is uniform, smooth, and lasting.

Polymerization coloured finish

The final phase of coating with thermosetting powders. The application complies with the same principles as the anti-corrosion.

Polymerization colored finish

The final product will be cured in an industrial curing oven at a temperature of 180°C. The procedure is based on the same principles as the polymerization of the anti-corrosion agent. The powder becomes a uniform coating, and the surface becomes the characteristics of the chosen color type, including smooth, peeled, or wrinkled, etc.

DELIVERY

Prodotto fornito già assemblato con viteria in acciaio ed istruzioni per il fissaggio.

FIXING

Il prodotto deve essere installato mediante cementazione.

CORPORATE CERTIFICATES

ISO 9001:2015

Quality Management System.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate according to Italian Law D.M. of 17 Jan 2018