

Datasheet

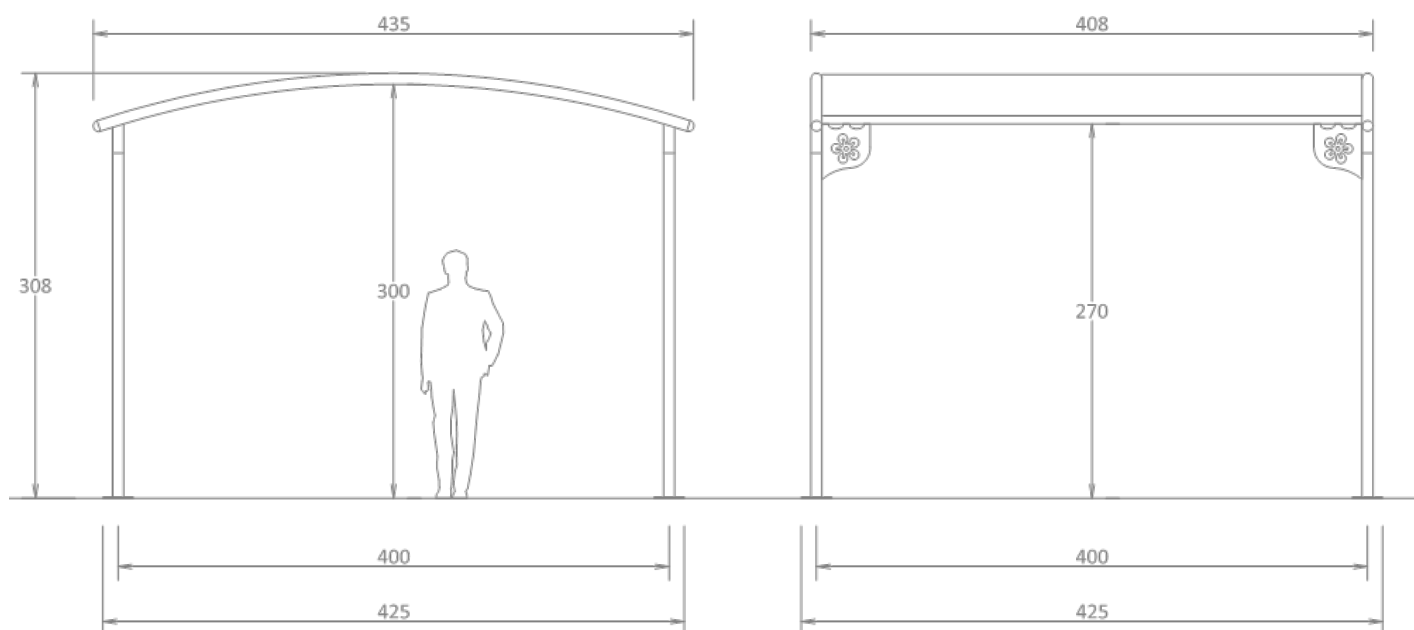
Abacus pergola with beige shade plates and cloth

Product code D855-P

Rev. 0 of 07/08/2020



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DESCRIPTION

Structure

Abacus model pergola made up of vertical support uprights and arches in round tubular galvanized steel Ø mm. 76x2 complete with circular plates at the base for fixing to the foundation.

- Upper crosspieces, made of round tubular galvanized steel Ø mm. 60x2.
- Decorative shapes on the 4 sides with stylised carvings obtained by laser cutting in galvanized sheet metal, and covering made up of shade cloth.

Overall weight: 194Kg

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COLOR FINISH AS PROVIDED IN THE CATALOG



RAL 9010
(Supporting structure)



RAL 1018
(Decorative shapes)



RAL 6017
(Decorative shapes)



RAL 3020
(Decorative shapes)



RAL 5012
(Decorative shapes)

Customers can request a different finish from the RAL color options available on our website.

PRODUCT VARIANTS



Product code D855-P-PVC - Abacus pergola with fireproof and waterproof PVC plates and sheet, white color

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ANTICORROSIVE TREATMENTS AND FINISHES

Washing

Spray treatment is used to get rid of oils and fats from metal surfaces by using special degreasing liquids. The process involves drying in a dryer for 15 minutes.

Sandblasting

The porosity of metal surfaces is increased by the manual sandblasting process with river sand, which results in an increase in thermosetting powder adhesion.

Anticorrosive application

The first step in the coating process involves using a thermosetting powder anti-corrosion base made of epoxy resins and specific pigments. It provides enough protection against the elements.

Anticorrosive polymerization

The process involves cooking in an industrial curing oven at 180°C. In this step, the powder is transformed into a coating that is uniform, smooth, and lasting.

Polymerization coloured finish

The final phase of coating with thermosetting powders. The application complies with the same principles as the anti-corrosion.

Polymerization colored finish

The final product will be cured in an industrial curing oven at a temperature of 180°C. The procedure is based on the same principles as the polymerization of the anti-corrosion agent. The powder becomes a uniform coating, and the surface becomes the characteristics of the chosen color type, including smooth, peeled, or wrinkled, etc.

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DELIVERY

The product comes with an assembly kit that includes steel screws and instructions for mounting and fixing.

FIXING

The structure is equipped at the base with plates with holes for anchoring to the ground.

CORPORATE CERTIFICATIONS

ISO 9001:2015

Quality Management System.

UNI EN ISO 3834-3:2021

Welding quality management system.

EN 1090-1:2009

The product bears CE Marking in accordance with EN 1090-1:2009 in execution class EXC2.

Processing center

Certificate according to Italian Law D.M. of 17 Jan 2018

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