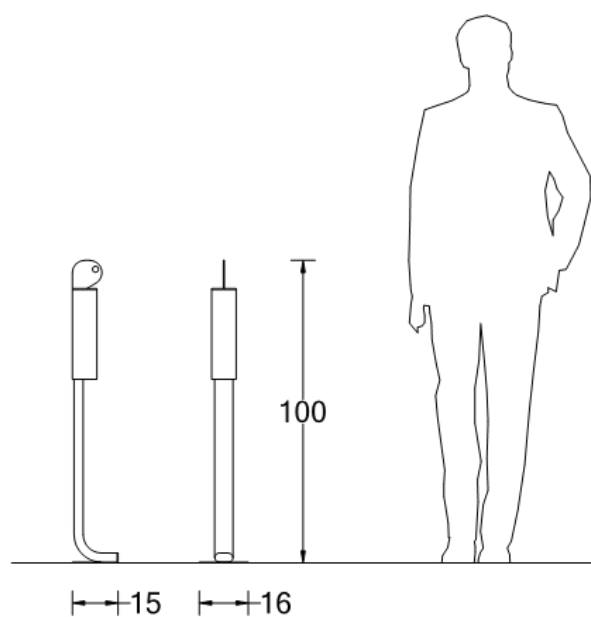


Datasheet
ZigoZago ashtray
Product code G530

Rev. 0 of 05/09/2024



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DESCRIPTION

Structure

Consisting of a shaped support, made of galvanized steel tube with an oval section of mm. 60x30.

At the base the ashtray is equipped with a triangular plate, made of galvanized sheet metal thickness mm. 4, with holes for fixing to the ground.

Ashtray barrel of cylindrical shape with upper shaped support obtained by laser cutting, equipped with a release system for extraction and emptying.

Overall weight: 5Kg

COLOR FINISH AS PROVIDED IN THE CATALOG



RAL 7001
(Ashtray)



RAL 9016
(Structure)

Customers can request a different finish from the RAL color options available on our website.

ANTICORROSIVE TREATMENTS AND FINISHES

Washing

Spray treatment for removing oil and grease from metal surfaces using special degreasing liquids. Subsequent drying in dryer for 15 minutes.

Sandblasting

Manual sandblasting process with river sand, which increases the porosity of metal surfaces and thus the adhesion of thermosetting powders.

Anti-corrosive application

First painting cycle with an anticorrosive thermosetting powder primer based on epoxy resins and special pigments. It provides adequate protection against weathering.

Anticorrosive polymerization

Baking in an industrial curing oven at a temperature of 180°C. During this stage, the powder turns into a uniform, smooth and durable coating.

Colored finish application

Final coating cycle with thermosetting powders. Application follows the same principles as the anticorrosive.

Polymerization colored finish

Final baking in an industrial curing oven at a temperature of 180°C. The procedure follows the same principles as the curing of the anticorrosive. The powder is transformed into a uniform coating, and the surface appearance takes on the characteristics of the chosen color type, e.g. smooth, textured, wrinkled, etc.

DELIVERY

Product supplied already assembled with steel hardware and instructions for ground fixing.

FIXING

The product is prepared for fixing to the ground using anchor bolts and expansion plugs.

CORPORATE CERTIFICATIONS

ISO 9001:2015

Quality management system.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate of Processing Center