

# Datasheet

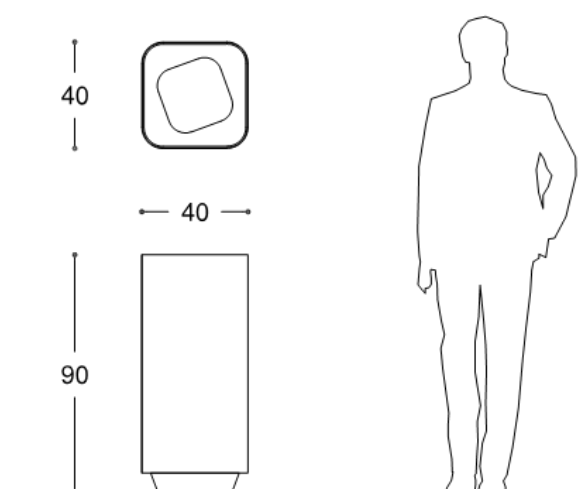
Harry large trash bin

Product code G521

Rev. 0 of 31/10/2019



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## DESCRIPTION

### Structure

With a particular square shape, the Harry model basket is made up of a frame characterised by rounded corner panels, made of 3 mm thick galvanised steel sheet, stiffened by an internal base frame made up of supports shaped with laser cutting technology, obtained from 3 mm thick galvanised steel sheet.

Base oriented asymmetrically with respect to the upper frame for a unique aesthetic appearance, made of 3 mm thick galvanised sheet, obtained by laser cutting with subsequent shaping.

Upper ring, made of 3 mm thick galvanised sheet, obtained by laser cutting and equipped with a hinge for tipping opening and extraction of the internal container (bag not supplied).

**Overall weight:** 32Kg

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## COLOR FINISH AS PROVIDED IN THE CATALOG



RAL 9016  
( Steel parts )

Customers can request a different finish from the RAL color options available on our website.

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## PRODUCT OPTIONALS



Product code 431 - Ashtray Bond

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## PRODUCT VARIANTS



Product code G521-BIS - Harry outdoor waste bin with lid

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## ANTICORROSIVE TREATMENTS AND FINISHES

### Washing

Spray treatment is used to get rid of oils and fats from metal surfaces by using special degreasing liquids. The process involves drying in a dryer for 15 minutes.

### Sandblasting

The porosity of metal surfaces is increased by the manual sandblasting process with river sand, which results in an increase in thermosetting powder adhesion.

### Anticorrosive application

The first step in the coating process involves using a thermosetting powder anti-corrosion base made of epoxy resins and specific pigments. It provides enough protection against the elements.

### Anticorrosive polymerization

The process involves cooking in an industrial curing oven at 180°C. In this step, the powder is transformed into a coating that is uniform, smooth, and lasting.

### Polymerization coloured finish

The final phase of coating with thermosetting powders. The application complies with the same principles as the anti-corrosion.

### Polymerization colored finish

The final product will be cured in an industrial curing oven at a temperature of 180°C. The procedure is based on the same principles as the polymerization of the anti-corrosion agent. The powder becomes a uniform coating, and the surface becomes the characteristics of the chosen color type, including smooth, peeled, or wrinkled, etc.

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## DELIVERY

The product comes with an assembly kit that includes steel screws and instructions for mounting and fixing.

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## FIXING

The product is designed to be fixed to the ground using expansion anchors and dowels.

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## CORPORATE CERTIFICATIONS

### ISO 9001:2015

Quality Management System.

### UNI EN ISO 3834-3:2021

Welding quality management system.

### Processing center

Certificate according to Italian Law D.M. of 14 Jan 2008