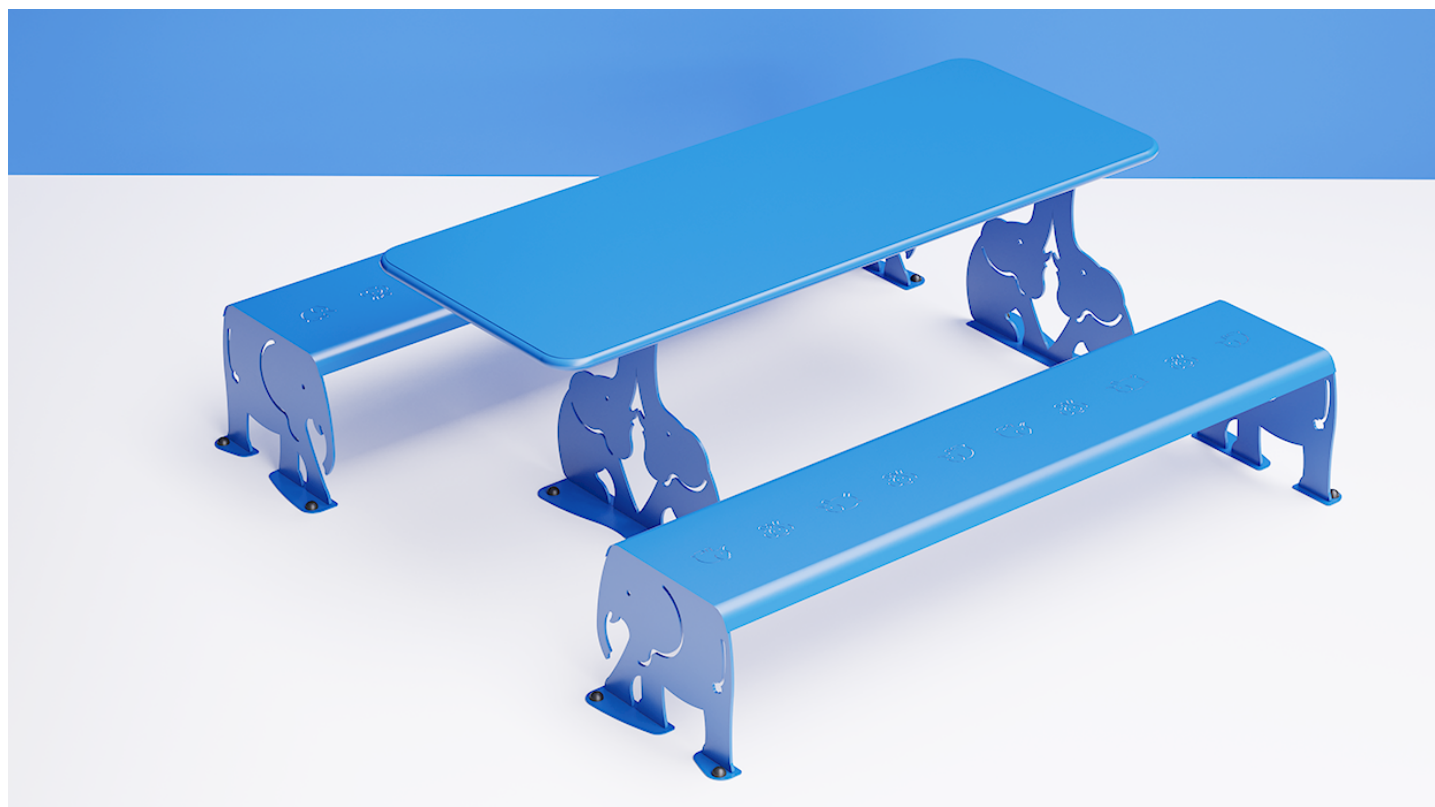


# Datasheet

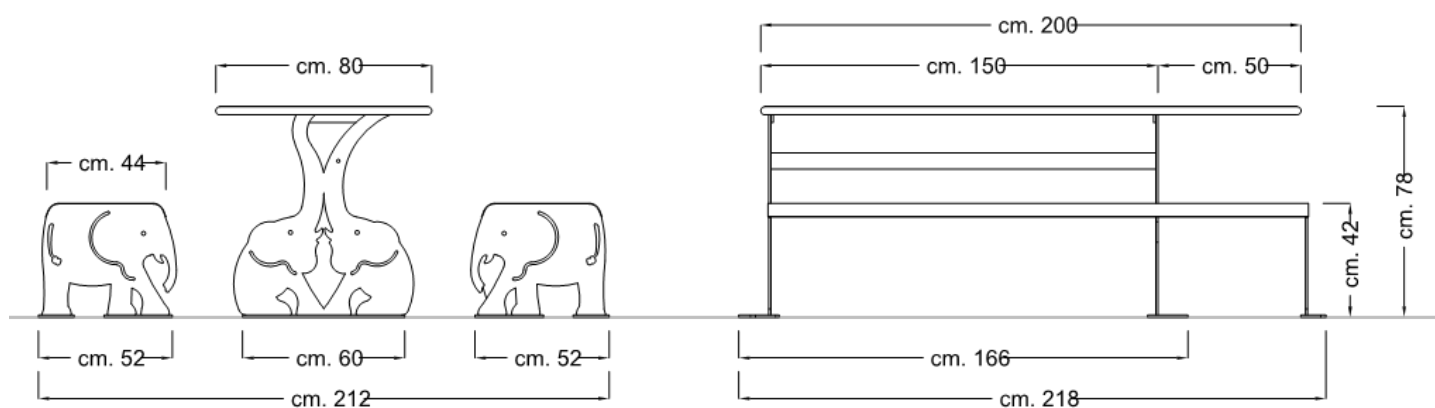
Dumbo picnic table cm. 200

Product code 485

Rev. 0 of 29/06/2018



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Dimcar reserves the right to make, at any time, changes on the products deemed useful to improve the quality of the same; the images contained in the sheets may not faithfully reproduce the real colors of the items.

# Datasheet

Dumbo picnic table cm. 200

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## DESCRIPTION

### Structure

The distinguishing feature of the Dumbo picnic table is its particular shape, characterised by supports depicting stylised elephants; The module consists of a table and 2 benches. Bench supports made of 8 mm thick galvanised steel sheet; each individual foot is equipped with base plates in galvanised sheet with holes for fixing to the ground. Seat made of 2 mm thick galvanised sheet with carved motifs, harmonised with the supports.

- Table supports made of 8 mm thick galvanised steel sheet with base plates for fixing to the ground; reinforcement crosspiece made of Ø 60x2 mm galvanised steel round tube.
- Support surface made of a perimeter frame in Ø 30x1.5 mm galvanised steel round tube, and an upper panel in 2 mm thick galvanised sheet; the edge of the surface has no sharp edges.
- The table supports are positioned in such a way as to allow use also by disabled people (see image below).
- The support is positioned internally with respect to the length of the support surface, allowing entry from the short side of the table.

**Overall weight:** 129Kg

# Datasheet

Dumbo picnic table cm. 200

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## COLOR FINISH AS PROVIDED IN THE CATALOG



RAL 5017  
( Bench Supports and Table Supports )



RAL 5015  
( Bench Seat and Table Top )

Customers can request a different finish from the RAL color options available on our website.

## PRODUCT OPTIONALS



Product code 1138-150 - Bench Dumbo cm. 150



Product code 1138-P - Dumbo seat cm. 200



Product code 1138-200 - Bench Dumbo cm. 200

Product code 485-T - Dumbo picnic table cm. 200

# Datasheet

Dumbo picnic table cm. 200

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## ANTICORROSIVE TREATMENTS AND FINISHES

### Washing

Spray treatment for removing oil and grease from metal surfaces using special degreasing liquids. Subsequent drying in dryer for 15 minutes.

### Sandblasting

Manual sandblasting process with river sand, which increases the porosity of metal surfaces and thus the adhesion of thermosetting powders.

### Anti-corrosive application

First painting cycle with an anticorrosive thermosetting powder primer based on epoxy resins and special pigments. It provides adequate protection against weathering.

### Anticorrosive polymerization

Baking in an industrial curing oven at a temperature of 180°C. During this stage, the powder turns into a uniform, smooth and durable coating.

### Colored finish application

Final coating cycle with thermosetting powders. Application follows the same principles as the anticorrosive.

### Polymerization colored finish

Final baking in an industrial curing oven at a temperature of 180°C. The procedure follows the same principles as the curing of the anticorrosive. The powder is transformed into a uniform coating, and the surface appearance takes on the characteristics of the chosen color type, e.g. smooth, textured, wrinkled, etc.

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Dumbo picnic table cm. 200

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## DELIVERY

Product supplied in assembly kit with steel hardware and instructions for mounting and grounding.

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## FIXING

The product is prepared for fixing to the ground using anchor bolts and expansion plugs.

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## CORPORATE CERTIFICATIONS

### ISO 9001:2015

Quality management system.

### UNI EN ISO 3834-3:2021

Welding quality management system.

### Processing center

Certificate of Processing Center