

Datasheet

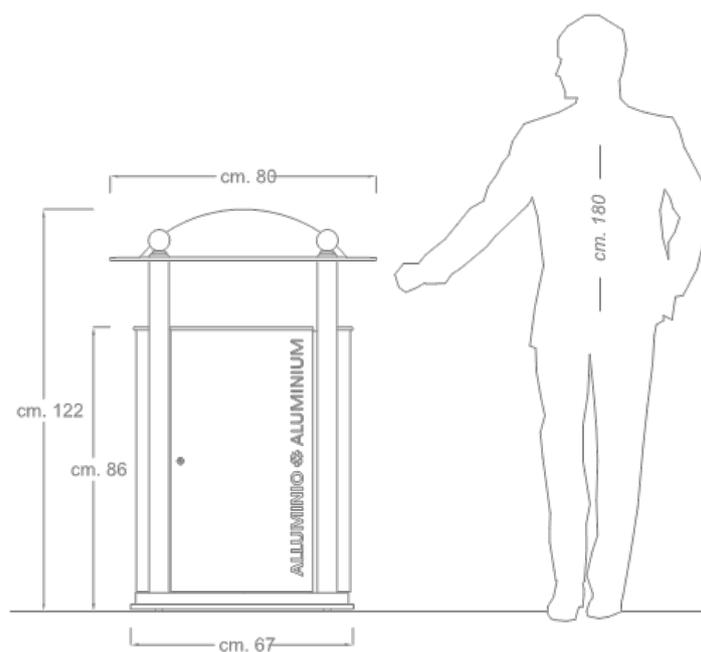
Large trash bin Ricle

Product code 442

Rev. 0 of 28/11/2017



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DESCRIPTION

Structure

The Cestone Ricle is characterized by its cylindrical shape; it is made up of 4 columns in galvanized steel tube Ø mm. 60x2, with a decorative element at the top. The columns are made integral with a frame in galvanized steel profiles; the characteristic of the decorative elements is the function of securing the upper cover to the uprights. Shaped cover, made of fiberglass, with anti-cut perimeter edging. 4 compartments with a door that opens "like a book", using hinges; equipped with an internal bag holder ring and locking with a single key.

- A sticker is applied to each door, indicating the type of collection.
- The base of the basket is made with "L" shaped galvanized steel profiles, and is also equipped with feet that prevent direct contact of the structure with the ground.

Overall weight: 62Kg

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COLOR FINISH AS PROVIDED IN THE CATALOG



RAL 3005
(Columns and lid)



Iron gray
(Base and stem)

Customers can request a different finish from the RAL color options available on our website.

PRODUCT OPTIONALS



[Product code 431 - Ashtray Bond](#)

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ANTICORROSIVE TREATMENTS AND FINISHES

Washing

Spray treatment is used to get rid of oils and fats from metal surfaces by using special degreasing liquids. The process involves drying in a dryer for 15 minutes.

Sandblasting

The porosity of metal surfaces is increased by the manual sandblasting process with river sand, which results in an increase in thermosetting powder adhesion.

Anticorrosive application

The first step in the coating process involves using a thermosetting powder anti-corrosion base made of epoxy resins and specific pigments. It provides enough protection against the elements.

Anticorrosive polymerization

The process involves cooking in an industrial curing oven at 180°C. In this step, the powder is transformed into a coating that is uniform, smooth, and lasting.

Polymerization coloured finish

The final phase of coating with thermosetting powders. The application complies with the same principles as the anti-corrosion.

Polymerization colored finish

The final product will be cured in an industrial curing oven at a temperature of 180°C. The procedure is based on the same principles as the polymerization of the anti-corrosion agent. The powder becomes a uniform coating, and the surface becomes the characteristics of the chosen color type, including smooth, peeled, or wrinkled, etc.

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DELIVERY

The product comes with an assembly kit that includes steel screws and instructions for mounting and fixing.

FIXING

The product is designed to be fixed to the ground using expansion anchors and dowels.

CORPORATE CERTIFICATIONS

ISO 9001:2015

Quality Management System.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate according to Italian Law D.M. of 14 Jan 2008