

# Datasheet

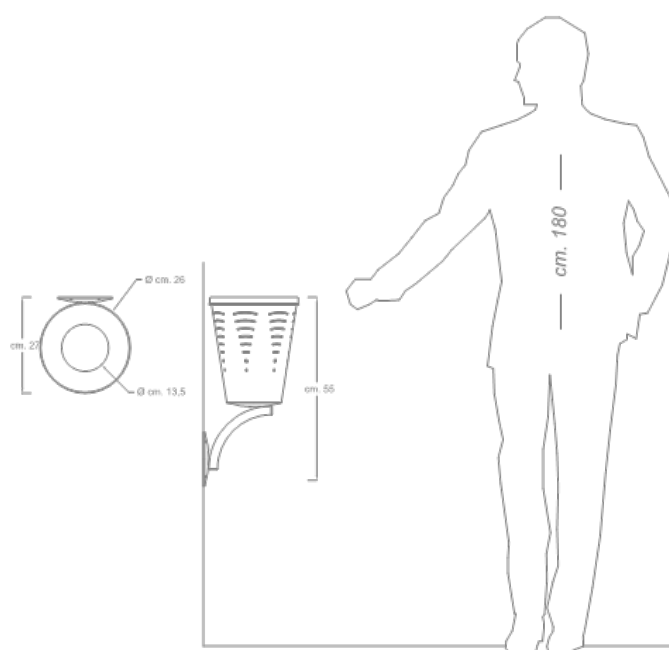
Twister ashtray wall mounting

Product code 424

Rev. 0 of 10/06/2016



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Dimcar reserves the right to make, at any time, changes on the products deemed useful to improve the quality of the same; the images contained in the sheets may not faithfully reproduce the real colors of the items.

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## DESCRIPTION

### Structure

Wall-mounted Twister ashtray consisting of a truncated-conical shaped barrel, made of 1 mm thick galvanized sheet metal with stylised decorative carvings; the barrel is equipped with a galvanised sheet metal base. Shaped lower support in 25x25x1.5 mm galvanised steel square tube complete with circular plate in galvanised sheet metal with holes for fixing to the wall.

- Removable shaped lid made of 1.2 mm thick galvanised sheet metal with anti-cut edging; the lid is equipped with a hole for inserting cigarettes.
- Removable truncated-conical shaped internal container made of galvanised steel; equipped with a special handle.

**Overall weight:** 4Kg

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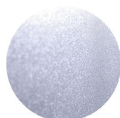


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## COLOR FINISH AS PROVIDED IN THE CATALOG



Gunmetal gray  
( External shell )



Brilliant aluminum  
( Inner container )

Customers can request a different finish from the RAL color options available on our website.

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## PRODUCT VARIANTS



Product code 424-BIS - Twister ashtray on pole

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## ANTICORROSIVE TREATMENTS AND FINISHES

### Washing

Spray treatment for removing oil and grease from metal surfaces using special degreasing liquids. Subsequent drying in dryer for 15 minutes.

### Sandblasting

Manual sandblasting process with river sand, which increases the porosity of metal surfaces and thus the adhesion of thermosetting powders.

### Anti-corrosive application

First painting cycle with an anticorrosive thermosetting powder primer based on epoxy resins and special pigments. It provides adequate protection against weathering.

### Anticorrosive polymerization

Baking in an industrial curing oven at a temperature of 180°C. During this stage, the powder turns into a uniform, smooth and durable coating.

### Colored finish application

Final coating cycle with thermosetting powders. Application follows the same principles as the anticorrosive.

### Polymerization colored finish

Final baking in an industrial curing oven at a temperature of 180°C. The procedure follows the same principles as the curing of the anticorrosive. The powder is transformed into a uniform coating, and the surface appearance takes on the characteristics of the chosen color type, e.g. smooth, textured, wrinkled, etc.

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## DELIVERY

Product supplied already assembled with steel hardware and instructions for ground fixing.

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## FIXING

The product is prepared for wall mounting using anchor bolts and expansion plugs.

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## CORPORATE CERTIFICATIONS

### ISO 9001:2015

Quality management system.

### UNI EN ISO 3834-3:2021

Welding quality management system.

### Processing center

Certificate of Processing Center