

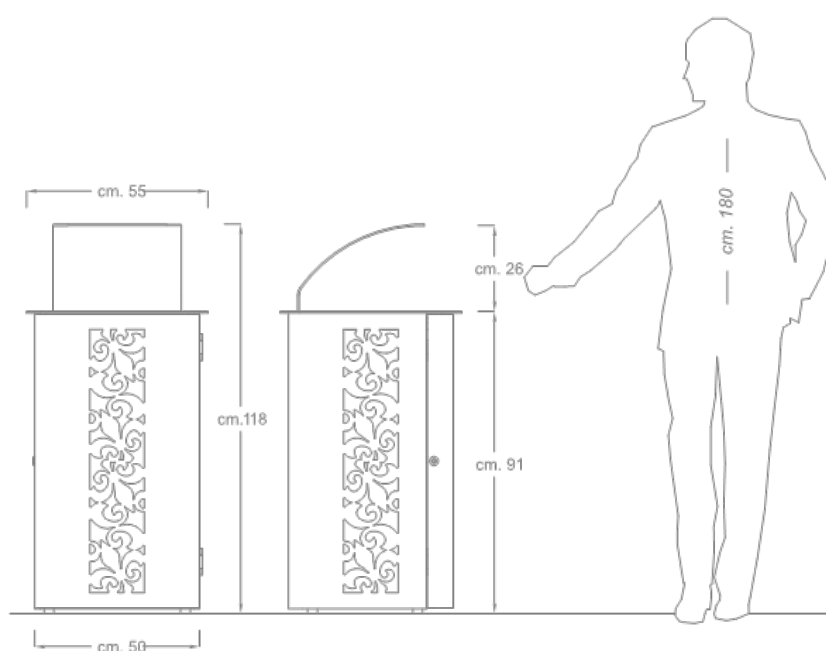
# Datasheet

Lily large trash bin  
Product code 416

Rev. 1 of 10/07/2017



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## DESCRIPTION

### Structure

The Cestone Giglio is characterized by its square shape with rounded edges; made of 3 mm thick galvanized sheet metal; characterized by stylised floral decorative carvings. The opening section is made of 3 mm thick galvanized sheet metal, with a "book" opening using hinges; it is equipped with an internal bag holder ring and closure by means of a single key, with automatic lock. Upper support, consisting of a shaped base with a hole for inserting waste and a lid, made of 5 mm thick galvanized sheet metal. The base of the basket is equipped with 4 feet that prevent direct contact between the structure and the ground.

**Peso specifico:** 57Kg

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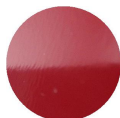


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## COLOR FINISH AS PROVIDED IN THE CATALOG



RAL 1013b  
( Basket )



RAL 3005  
( Lid )



RAL 1013  
( Basket )

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## PRODUCT OPTIONALS



[Product code 431 - Ashtray Bond](#)

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## PRODUCT VARIANTS



[Product code 415 - Lily trash bin](#)

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## ANTICORROSIVE TREATMENTS AND FINISHES

### Washing

Spray treatment is used to get rid of oils and fats from metal surfaces by using special degreasing liquids. The process involves drying in a dryer for 15 minutes.

### Sandblasting

The porosity of metal surfaces is increased by the manual sandblasting process with river sand, which results in an increase in thermosetting powder adhesion.

### Anticorrosive application

The first step in the coating process involves using a thermosetting powder anti-corrosion base made of epoxy resins and specific pigments. It provides enough protection against the elements.

### Anticorrosive polymerization

The process involves cooking in an industrial curing oven at 180°C. In this step, the powder is transformed into a coating that is uniform, smooth, and lasting.

### Polymerization coloured finish

The final phase of coating with thermosetting powders. The application complies with the same principles as the anti-corrosion.

### Polymerization colored finish

The final product will be cured in an industrial curing oven at a temperature of 180°C. The procedure is based on the same principles as the polymerization of the anti-corrosion agent. The powder becomes a uniform coating, and the surface becomes the characteristics of the chosen color type, including smooth, peeled, or wrinkled, etc.

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## DELIVERY

The product comes with an assembly kit that includes steel screws and instructions for mounting and fixing.

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## FIXING

The product is designed to be fixed to the ground using expansion anchors and dowels.

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## CORPORATE CERTIFICATIONS

### ISO 9001:2015

Quality Management System.

### UNI EN ISO 3834-3:2021

Welding quality management system.

### Processing center

Certificate according to Italian Law D.M. of 14 Jan 2008