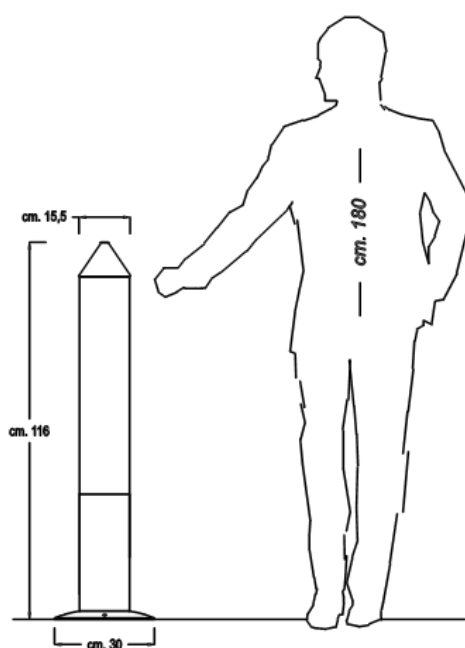




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DESCRIPTION

Structure

Upper shaft made of round galvanized steel tube Ø 152x3 mm provided inside with a round galvanized steel tube Ø 30x1.5 shaped in such a way as to facilitate the extinguishing of cigarette butts when they fall into the internal container. Upper part made of a truncated cone made of galvanized sheet metal, thickness mm. 1.2 with a Ø 20 mm cut-proof edged hole for the introduction of cigarette butts. Lower shaft made of round galvanized steel tube Ø 152x3 mm provided with an opening door for access to the internal container.

- The door is equipped with a lock with a single key. Cylindrical internal container made of galvanized steel. Circular base plate in galvanized sheet metal, thickness mm. 4, provided with holes for fixing to the ground.

Overall weight: 15Kg

Datasheet

Ashtray Fum-Off

Product code 375

Rev. 0 of 10/06/2016



COLOR FINISH AS PROVIDED IN THE CATALOG



RAL 1034
(Lower stem)



Gunmetal gray
(Upper cone trunk and inner container)



RAL 9016
(Upper stem)

Customers can request a different finish from the RAL color options available on our website.

Datasheet

Ashtray Fum-Off

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ANTICORROSIVE TREATMENTS AND FINISHES

Washing

Spray treatment for removing oil and grease from metal surfaces using special degreasing liquids. Subsequent drying in dryer for 15 minutes.

Sandblasting

Manual sandblasting process with river sand, which increases the porosity of metal surfaces and thus the adhesion of thermosetting powders.

Anti-corrosive application

First painting cycle with an anticorrosive thermosetting powder primer based on epoxy resins and special pigments. It provides adequate protection against weathering.

Anticorrosive polymerization

Baking in an industrial curing oven at a temperature of 180°C. During this stage, the powder turns into a uniform, smooth and durable coating.

Colored finish application

Final coating cycle with thermosetting powders. Application follows the same principles as the anticorrosive.

Polymerization colored finish

Final baking in an industrial curing oven at a temperature of 180°C. The procedure follows the same principles as the curing of the anticorrosive. The powder is transformed into a uniform coating, and the surface appearance takes on the characteristics of the chosen color type, e.g. smooth, textured, wrinkled, etc.

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DELIVERY

Product supplied in assembly kit with steel hardware and instructions for mounting and grounding.

FIXING

The product is prepared for fixing to the ground using anchor bolts and expansion plugs.

CORPORATE CERTIFICATIONS

ISO 9001:2015

Quality management system.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate of Processing Center