

# Datasheet

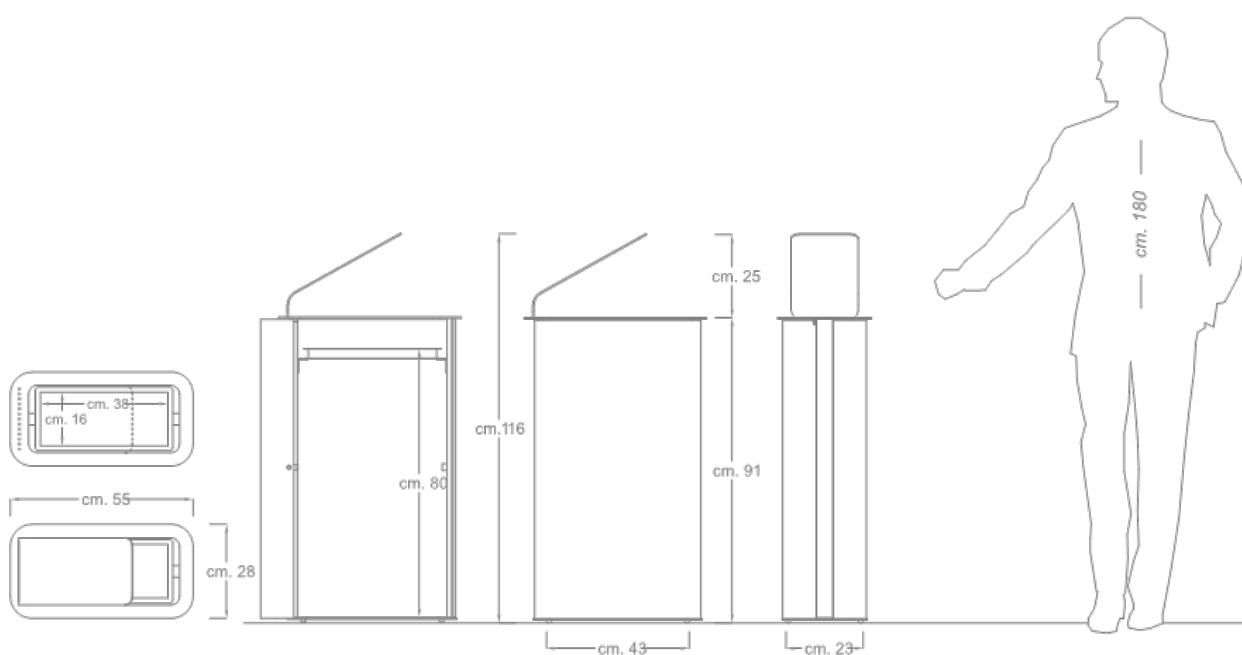
Large trash bin Paint Black

Product code 360

Rev. 0 of 16/09/2016



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## DESCRIPTION

### Structure

The Paint Black bin is characterized by its rectangular shape, with rounded edges; made of 2 mm thick galvanized sheet metal, and equipped with vertical reinforcements in 50x15x1.5 mm rectangular galvanized steel tube. Lateral "book" opening, with a hinge that allows the rotation of half the structure, and closing with a single key. Fixed section equipped with a bag-holding ring in galvanized steel; vertical bands made of 50x10x1.5 mm rectangular galvanized steel tube; and upper ring made of 4 mm thick galvanized sheet metal obtained from high-definition plasma cutting.

- Shaped lid, fixed type, made of 4 mm thick galvanized sheet metal, with rounded edges obtained from high-definition plasma cutting.
- Bottom in galvanized sheet metal, with holes for draining rainwater and for fixing to the ground.

**Overall weight:** 35Kg

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## COLOR FINISH AS PROVIDED IN THE CATALOG



RAL 9005  
( Lid and vertical bands )



Brilliant aluminum  
( Central body )

Customers can request a different finish from the RAL color options available on our website.

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## PRODUCT OPTIONALS



[Product code 431 - Ashtray Bond](#)

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## PRODUCT VARIANTS



[Product code 360-BIS - Large trash bin Paint](#)

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## ANTICORROSIVE TREATMENTS AND FINISHES

### Washing

Spray treatment is used to get rid of oils and fats from metal surfaces by using special degreasing liquids. The process involves drying in a dryer for 15 minutes.

### Sandblasting

The porosity of metal surfaces is increased by the manual sandblasting process with river sand, which results in an increase in thermosetting powder adhesion.

### Anticorrosive application

The first step in the coating process involves using a thermosetting powder anti-corrosion base made of epoxy resins and specific pigments. It provides enough protection against the elements.

### Anticorrosive polymerization

The process involves cooking in an industrial curing oven at 180°C. In this step, the powder is transformed into a coating that is uniform, smooth, and lasting.

### Polymerization coloured finish

The final phase of coating with thermosetting powders. The application complies with the same principles as the anti-corrosion.

### Polymerization colored finish

The final product will be cured in an industrial curing oven at a temperature of 180°C. The procedure is based on the same principles as the polymerization of the anti-corrosion agent. The powder becomes a uniform coating, and the surface becomes the characteristics of the chosen color type, including smooth, peeled, or wrinkled, etc.

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## DELIVERY

The product comes with an assembly kit that includes steel screws and instructions for mounting and fixing.

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## FIXING

The product is designed to be fixed to the ground using expansion anchors and dowels.

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## CORPORATE CERTIFICATIONS

### ISO 9001:2015

Quality Management System.

### UNI EN ISO 3834-3:2021

Welding quality management system.

### Processing center

Certificate according to Italian Law D.M. of 14 Jan 2008