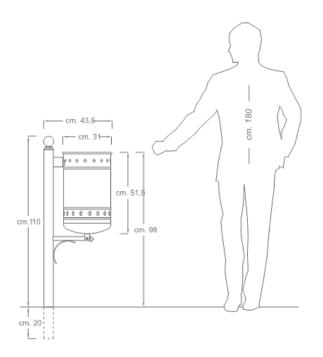
Datasheet Bin Alfiere Product code 350 Rev. 0 of 10/06/2016









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# Datasheet Bin Alfiere Product code 350

Rev. 0 of 10/06/2016



## DESCRIPTION

#### Structure

The Alfiere basket with lid is made up of a support upright in round galvanized steel tube Ø mm. 60x2 adorned in the upper part with a decorative frieze. Lower arm for supporting the basket with decorative element in galvanized steel. Cylindrical basket made of galvanized steel sheet thickness mm. 1 with circular holes in the upper part and oblong holes in the lower part.

- In order to give greater solidity, the basket has three stiffening ribs; upper part with anti-cut edge and shaped bottom in galvanized steel sheet thickness mm. 1.5 with holes for draining rainwater.

Overall weight: 11Kg

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Rev. 0 of 10/06/2016



# COLOR FINISH AS PROVIDED IN THE CATALOG



Gun metal gray (Steel parts)

Customers can request a different finish from the RAL color options available on our website.

**PRODUCT OPTIONALS** 



Product code 431 - Ashtray Bond

**PRODUCT VARIANTS** 



Product code 350-BIS - Alfiere bin with lid

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## ANTICORROSIVE TREATMENTS AND FINISHES

#### Washing

Spray treatment is used to get rid of oils and fats from metal surfaces by using special degreasing liquids. The process involves drying in a dryer for 15 minutes.

## Sandblasting

The porosity of metal surfaces is increased by the manual sandblasting process with river sand, which results in an increase in thermosetting powder adhesion.

#### Anticorrosive application

The first step in the coating process involves using a thermosetting powder anti-corrosion base made of epoxy resins and specific pigments. It provides enough protection against the elements.

## Anticorrosive polymerization

The process involves cooking in an industrial curing oven at 180°C. In this step, the powder is transformed into a coating that is uniform, smooth, and lasting.

## **Polymerization coloured finish**

The final phase of coating with thermosetting powders. The application complies with the same principles as the anti-corrosion.

## **Polymerization colored finish**

The final product will be cured in an industrial curing oven at a temperature of 180°C. The procedure is based on the same principles as the polymerization of the anti-corrosion agent. The powder becomes a uniform coating, and the surface becomes the characteristics of the chosen color type, including smooth, peeled, or wrinkled, etc.

Datasheet Bin Alfiere Product code 350

Rev. 0 of 10/06/2016



#### DELIVERY

FIXING

The product comes with an assembly kit that includes steel screws and instructions for mounting and fixing.

The product must be installed by cementing.

**CORPORATE CERTIFICATIONS** 

ISO 9001:2015

Quality Management System.

# UNI EN ISO 3834-3:2021

Welding quality management system.

## **Processing center**

Certificate according to Italian Law D.M. of 14 Jan 2008

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