Datasheet

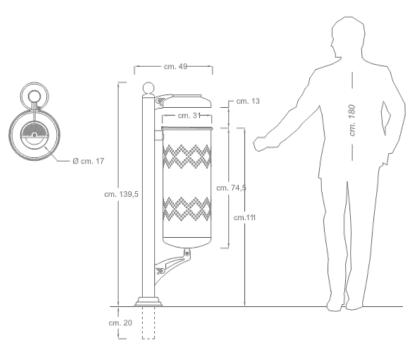
Bin Urano with lid and ashtray Product code 331

Rev. 0 of 10/06/2016









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DESCRIPTION

Structure

The Urano waste bin with lid and ashtray is made up of a support upright in round tubular galvanized steel Ø mm. 76x2, adorned in the upper part with a decorative frieze; in the lower part the upright is equipped with a hole-covering flange in galvanized steel.

- Shaped lid in galvanized steel sheet thickness mm. 3, reinforcement bezel, in the upper part, obtained from high definition plasma cutting, and made of galvanized sheet.
- Fixed circular ashtray, incorporated in the center of the lid, complete with a micro-perforated plate for extinguishing cigarettes; the semi-circular plate is made of polished AISI 304 stainless steel sheet thickness mm.
- Shaped lower arm for supporting the basket in galvanized steel sheet.
- Basket, cylindrical in shape, made of galvanized sheet thickness mm. 1 with 3 full areas and 2 areas characterized by circular holes arranged in sequential diamonds; upper part with anti-cut edge and bag-holding ring made of solid round galvanized steel, hinged to the edge of the basket.
- Shaped bottom in 1.5 mm thick galvanized steel sheet with holes for draining rainwater.

Overall weight: 10Kg

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COLOR FINISH AS PROVIDED IN THE CATALOG



Customers can request a different finish from the RAL color options available on our website.

PRODUCT OPTIONALS



Product code 237-M - Cicco ashtray with wall mounting

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Datasheet

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ANTICORROSIVE TREATMENTS AND FINISHES

Washing

Spray treatment for removing oil and grease from metal surfaces using special degreasing liquids. Subsequent drying in dryer for 15 minutes.

Sandblasting

Manual sandblasting process with river sand, which increases the porosity of metal surfaces and thus the adhesion of thermosetting powders.

Anti-corrosive application

First painting cycle with an anticorrosive thermosetting powder primer based on epoxy resins and special pigments. It provides adequate protection against weathering.

Anticorrosive polymerization

Baking in an industrial curing oven at a temperature of 180°C. During this stage, the powder turns into a uniform, smooth and durable coating.

Colored finish application

Final coating cycle with thermosetting powders. Application follows the same principles as the anticorrosive.

Polymerization colored finish

Final baking in an industrial curing oven at a temperature of 180°C. The procedure follows the same principles as the curing of the anticorrosive. The powder is transformed into a uniform coating, and the surface appearance takes on the characteristics of the chosen color type, e.g. smooth, textured, wrinkled, etc.

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Product supplied in assembly kit with steel hardware and instructions for mounting and grounding.

FIXING

The product must be installed by cementing.

CORPORATE CERTIFICATIONS

ISO 9001:2015

Quality management system.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate of Processing Center

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