

Datasheet

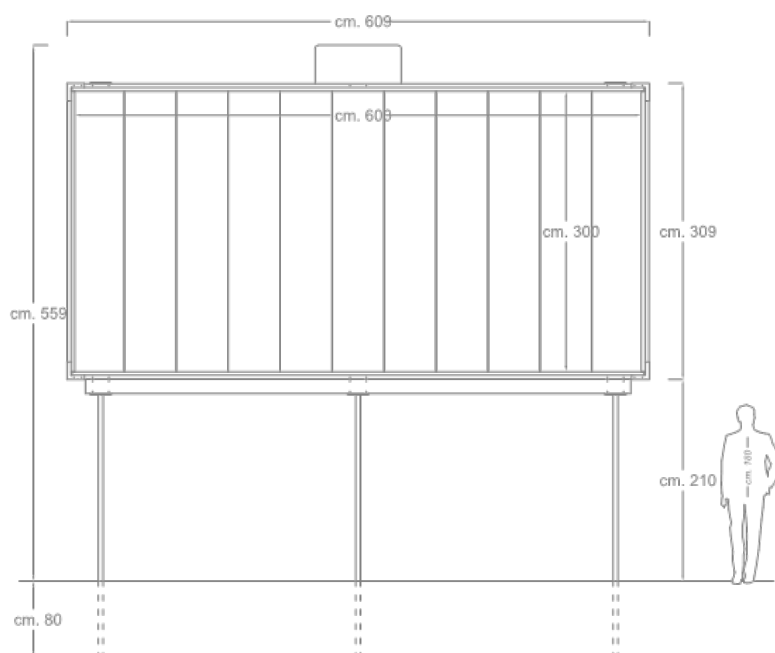
Maxi Notice Board 6x3 Simple Face

Product code 309

Rev. 0 of 10/06/2016



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DESCRIPTION

Structure

Single-sided Maxi billboard composed of a perimeter frame made of a rectangular tube of galvanized steel measuring 100x40x2 mm, assembled on site using 4 corner brackets; lower stiffening crosspiece in galvanized steel profile. 11 panels for advertising in galvanized sheet metal, thickness 1 mm, inserted inside a galvanized "U" profile, thickness 2 mm, present on the perimeter frame. 3 support uprights in rectangular tube of galvanized steel measuring 150x50x3 mm, complete with end caps; each individual upright is equipped with 2 connecting plates in galvanized flat iron measuring 80x6 mm.

- Removable plate for affixing the name of the Municipality, if applicable.

Overall weight: 558Kg

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COLOR FINISH AS PROVIDED IN THE CATALOG



Gunmetal gray
(Steel parts)

Customers can request a different finish from the RAL color options available on our website.

PRODUCT OPTIONALS

Product code 309-AD -

PRODUCT VARIANTS



Product code 309-BIS - Maxi Notice Board 6x3 Double Face

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ANTICORROSIVE TREATMENTS AND FINISHES

Washing

Spray treatment for removing oil and grease from metal surfaces using special degreasing liquids. Subsequent drying in dryer for 15 minutes.

Sandblasting

Manual sandblasting process with river sand, which increases the porosity of metal surfaces and thus the adhesion of thermosetting powders.

Anti-corrosive application

First painting cycle with an anticorrosive thermosetting powder primer based on epoxy resins and special pigments. It provides adequate protection against weathering.

Anticorrosive polymerization

Baking in an industrial curing oven at a temperature of 180°C. During this stage, the powder turns into a uniform, smooth and durable coating.

Colored finish application

Final coating cycle with thermosetting powders. Application follows the same principles as the anticorrosive.

Polymerization colored finish

Final baking in an industrial curing oven at a temperature of 180°C. The procedure follows the same principles as the curing of the anticorrosive. The powder is transformed into a uniform coating, and the surface appearance takes on the characteristics of the chosen color type, e.g. smooth, textured, wrinkled, etc.

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DELIVERY

Product supplied in assembly kit with steel hardware and instructions for mounting and grounding.

FIXING

The product must be installed by cementing.

CORPORATE CERTIFICATIONS

ISO 9001:2015

Quality management system.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate of Processing Center