

Datasheet

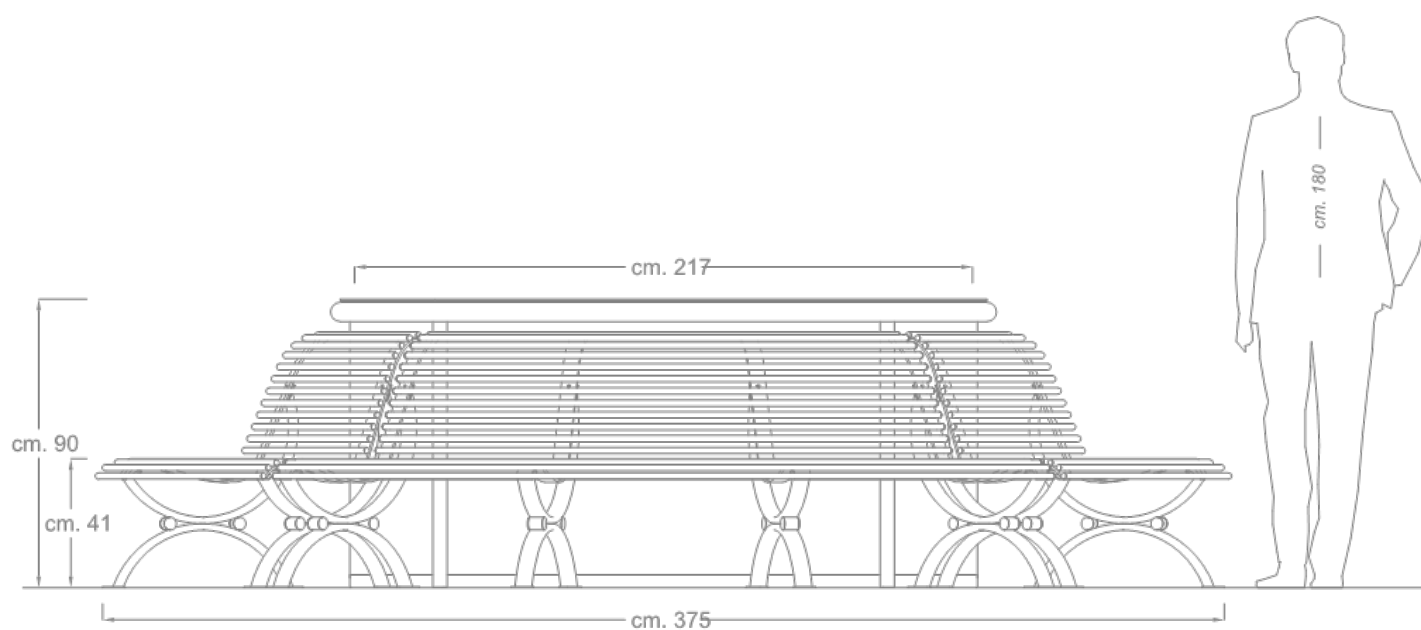
Clematis Grand Bouquet

Product code 298-GB

Rev. 1 of 20/03/2019



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Dimcar reserves the right to make, at any time, changes on the products deemed useful to improve the quality of the same; the images contained in the sheets may not faithfully reproduce the real colors of the items.

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DESCRIPTION

Structure

Cylindrical in shape, consisting of an upper ring in galvanized steel round tube Ø mm. 60 x 2. Perimeter shaft made of galvanized sheet metal thickness mm. 1.5 with alternating circular holes; the shaft is made solid by vertical supports in galvanized steel profile.

- Internal tank made of light "grey" colored fiberglass positioned on special base profiles made of galvanized steel profile.
- The Clematis Grand Bouquet planter is characterized by the composition of 4 Clematis model benches with convex side seat.
- Each bench is made up of N. 04 opposing arched supports, made of galvanized rectangular tube mm. 50 x 20 x 3 adorned with galvanized rounds; seat-backrest made with N. 25 curved profiles in galvanized steel round tube Ø mm. 20 x 1.5 complete with PVC end caps with spherical head.
- The profiles are welded onto special 50 x 8 mm galvanized flat iron shapes, which give them their anatomical shape.

Overall weight: 513Kg

COLOR FINISH AS PROVIDED IN THE CATALOG



Gunmetal gray
(Steel parts)

Customers can request a different finish from the RAL color options available on our website.

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ANTICORROSIVE TREATMENTS AND FINISHES

Washing

Spray treatment for removing oil and grease from metal surfaces using special degreasing liquids. Subsequent drying in dryer for 15 minutes.

Sandblasting

Manual sandblasting process with river sand, which increases the porosity of metal surfaces and thus the adhesion of thermosetting powders.

Anti-corrosive application

First painting cycle with an anticorrosive thermosetting powder primer based on epoxy resins and special pigments. It provides adequate protection against weathering.

Anticorrosive polymerization

Baking in an industrial curing oven at a temperature of 180°C. During this stage, the powder turns into a uniform, smooth and durable coating.

Colored finish application

Final coating cycle with thermosetting powders. Application follows the same principles as the anticorrosive.

Polymerization colored finish

Final baking in an industrial curing oven at a temperature of 180°C. The procedure follows the same principles as the curing of the anticorrosive. The powder is transformed into a uniform coating, and the surface appearance takes on the characteristics of the chosen color type, e.g. smooth, textured, wrinkled, etc.

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DELIVERY

Product supplied in assembly kit with steel hardware and instructions for mounting and grounding.

FIXING

The product is prepared for fixing to the ground using anchor bolts and expansion plugs.

CORPORATE CERTIFICATIONS

ISO 9001:2015

Quality management system.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate of Processing Center