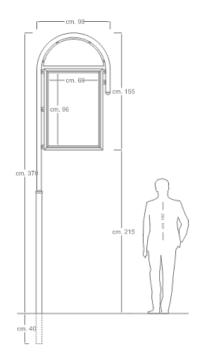
Rev. 0 of 10/06/2016









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Datasheet

Bus stop sign Product code 271

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DESCRIPTION

Structure

Double-sided bus waiting table consisting of a perimeter frame made of 1.2 mm thick galvanized steel boxed section connected to the load-bearing structure via 4 plates.

- Billboard in 1.2 mm thick galvanized sheet metal fitted with a snap-fit inside the boxed profile.
- Removable semi-circular plate on the upper part to affix the name of the Municipality if applicable.
- Support upright in Ø 76x2 mm (lower part) and Ø 60x2 mm (upper part) galvanized steel round tube with intermediate decorative reduction element.

Total weight: 33Kg

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COLOR FINISH AS PROVIDED IN THE CATALOG



Customers can request a different finish from the RAL color options available on our website.

PRODUCT OPTIONALS

Product code 271-AD -

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ANTICORROSIVE TREATMENTS AND FINISHES

Washing

Spray treatment for removing oil and grease from metal surfaces using special degreasing liquids. Subsequent drying in dryer for 15 minutes.

Sandblasting

Manual sandblasting process with river sand, which increases the porosity of metal surfaces and thus the adhesion of thermosetting powders.

Anti-corrosive application

First painting cycle with an anticorrosive thermosetting powder primer based on epoxy resins and special pigments. It provides adequate protection against weathering.

Anticorrosive polymerization

Baking in an industrial curing oven at a temperature of 180°C. During this stage, the powder turns into a uniform, smooth and durable coating.

Colored finish application

Final coating cycle with thermosetting powders. Application follows the same principles as the anticorrosive.

Polymerization colored finish

Final baking in an industrial curing oven at a temperature of 180°C. The procedure follows the same principles as the curing of the anticorrosive. The powder is transformed into a uniform coating, and the surface appearance takes on the characteristics of the chosen color type, e.g. smooth, textured, wrinkled, etc.

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Product supplied in assembly kit with steel hardware and instructions for mounting and grounding.

FIXING

The product must be installed by cementing.

CORPORATE CERTIFICATIONS

ISO 9001:2015

Quality management system.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate of Processing Center