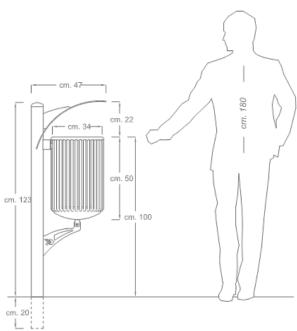
Bin Rudiae Product code 205

Rev. 0 of 10/06/2016









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**DESCRIPTION** 

#### Structure

The Rudiae basket is made up of a support upright in round tube of galvanized steel mm. Ø 76x2 complete with a semi-spherical cap in galvanized steel at the top; the lid has a leaf shape with a reinforcement bezel in galvanized steel sheet thickness mm. 4, obtained by high definition plasma cutting. Lower arm shaped to support the basket in galvanized steel sheet.

- The cylindrical basket is characterized by the particular structure, made with N. 37 profiles in round tube of galvanized steel mm. Ø 16x1.2; the upper part is edged with a round tube of galvanized steel mm. Ø 20x1.5.
- Shaped bottom in galvanized steel sheet thickness mm. 3 with holes for draining rainwater.

Overall weight: 25Kg

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### **COLOR FINISH AS PROVIDED IN THE CATALOG**



Customers can request a different finish from the RAL color options available on our website.

**PRODUCT OPTIONALS** 



Product code 431 - Ashtray Bond

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#### **ANTICORROSIVE TREATMENTS AND FINISHES**

### Washing

Spray treatment is used to get rid of oils and fats from metal surfaces by using special degreasing liquids. The process involves drying in a dryer for 15 minutes.

#### Sandblasting

The porosity of metal surfaces is increased by the manual sandblasting process with river sand, which results in an increase in thermosetting powder adhesion.

### **Anticorrosive application**

The first step in the coating process involves using a thermosetting powder anti-corrosion base made of epoxy resins and specific pigments. It provides enough protection against the elements.

### **Anticorrosive polymerization**

The process involves cooking in an industrial curing oven at 180°C. In this step, the powder is transformed into a coating that is uniform, smooth, and lasting.

### Polymerization coloured finish

The final phase of coating with thermosetting powders. The application complies with the same principles as the anti-corrosion.

#### Polymerization colored finish

The final product will be cured in an industrial curing oven at a temperature of 180°C. The procedure is based on the same principles as the polymerization of the anti-corrosion agent. The powder becomes a uniform coating, and the surface becomes the characteristics of the chosen color type, including smooth, peeled, or wrinkled, etc.

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The product comes with an assembly kit that includes steel screws and instructions for mounting and fixing.

**FIXING** 

The product must be installed by cementing.

**CORPORATE CERTIFICATIONS** 

#### ISO 9001:2015

Quality Management System.

### **UNI EN ISO 3834-3:2021**

Welding quality management system.

## **Processing center**

Certificate according to Italian Law D.M. of 14 Jan 2008