

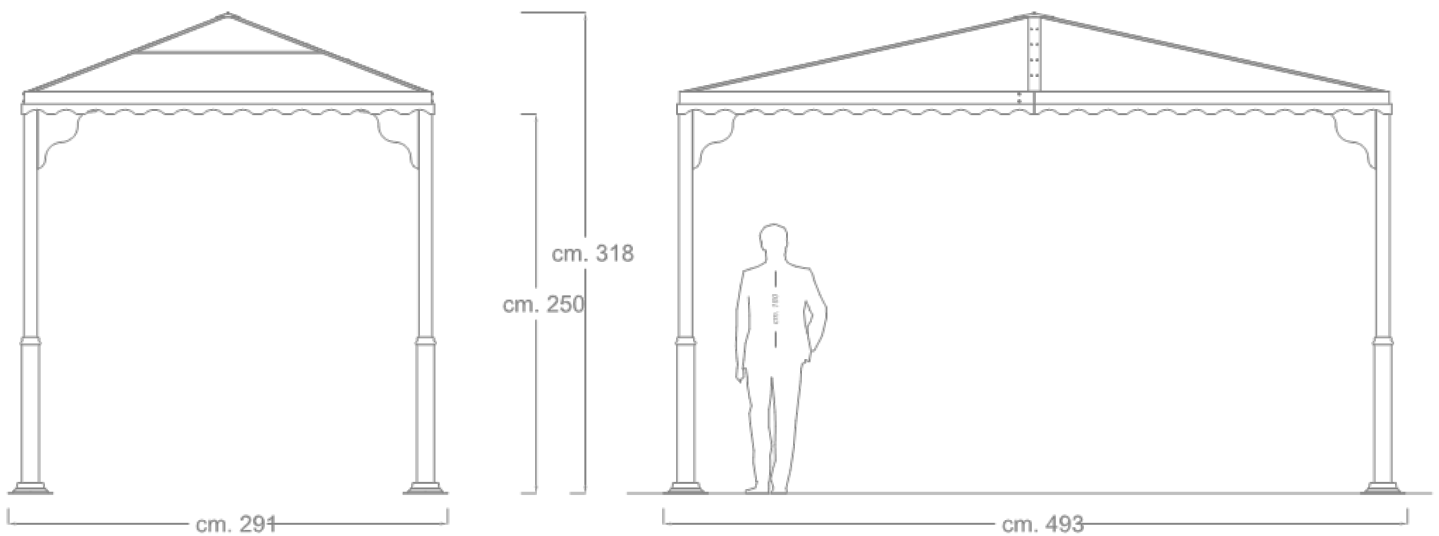
# Datasheet

Gazebo Belvedere  
Product code 2002

Rev. 2 of 03/02/2017



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## DESCRIPTION

### Structure

With a rectangular configuration, the Belvedere gazebo is made up of 4 vertical uprights in round tubular galvanized steel  $\varnothing$  mm. 114x3 (lower part) and  $\varnothing$  mm. 89x2 (upper part), the uprights are characterized by a decorative intermediate element in turned steel. Each single upright is complete with a flange at the base.

- Upper perimeter frame made of galvanized sheet metal, thickness mm. 2, obtained by high definition plasma cutting, shaped in "Liberty" style.
- To connect the vertical uprights and the upper perimeter frames, there are 8 shaped decorative elements.
- Pyramid-shaped covering in opaque honeycomb polycarbonate, thickness mm. 10, supported by galvanized steel profiles and by galvanized rectangular tubulars, thickness mm. 80x30x2.

**Overall weight:** 286Kg

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**COLOR FINISH AS PROVIDED IN THE CATALOG**



Gunmetal gray  
( Steel parts )

Customers can request a different finish from the RAL color options available on our website.

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## ANTICORROSIVE TREATMENTS AND FINISHES

### Washing

Spray treatment for removing oil and grease from metal surfaces using special degreasing liquids. Subsequent drying in dryer for 15 minutes.

### Sandblasting

Manual sandblasting process with river sand, which increases the porosity of metal surfaces and thus the adhesion of thermosetting powders.

### Anti-corrosive application

First painting cycle with an anticorrosive thermosetting powder primer based on epoxy resins and special pigments. It provides adequate protection against weathering.

### Anticorrosive polymerization

Baking in an industrial curing oven at a temperature of 180°C. During this stage, the powder turns into a uniform, smooth and durable coating.

### Colored finish application

Final coating cycle with thermosetting powders. Application follows the same principles as the anticorrosive.

### Polymerization colored finish

Final baking in an industrial curing oven at a temperature of 180°C. The procedure follows the same principles as the curing of the anticorrosive. The powder is transformed into a uniform coating, and the surface appearance takes on the characteristics of the chosen color type, e.g. smooth, textured, wrinkled, etc.

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**DELIVERY**

Product supplied in assembly kit with steel hardware and instructions for mounting and grounding.

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**FIXING**

The structure is equipped at the base with plates with holes for anchoring to the ground.

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**CORPORATE CERTIFICATIONS**

**ISO 9001:2015**

Quality management system.

**UNI EN ISO 3834-3:2021**

Welding quality management system.

**EN 1090-1:2009**

The product bears CE Marking in accordance with EN 1090-1:2009 in execution class EXC1.

**Processing center**

Certificate of Processing Center