

Datasheet

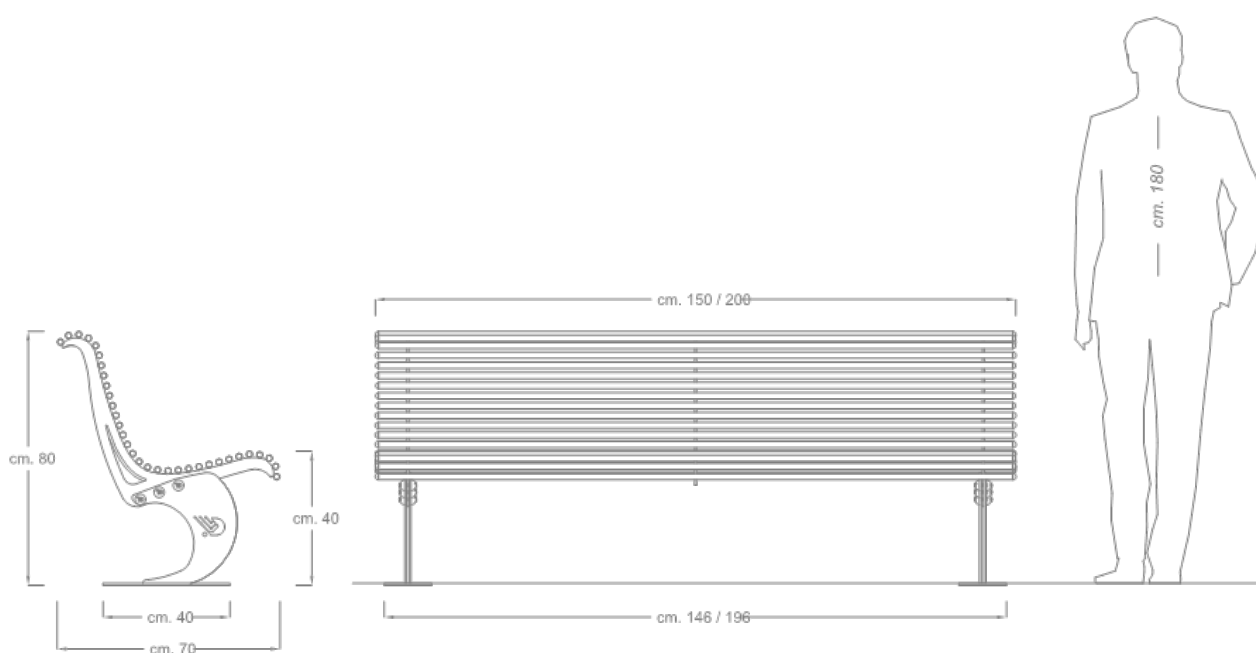
Luxe bench in Stainless steel of cm. 150

Product code 1133-150

Rev. 0 of 10/06/2016



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Dimcar reserves the right to make, at any time, changes on the products deemed useful to improve the quality of the same; the images contained in the sheets may not faithfully reproduce the real colors of the items.

Datasheet

Luxe bench in Stainless steel of cm. 150

Product code 1133-150

Rev. 0 of 10/06/2016



DESCRIPTION

Structure

Luxe bench composed of N. 2 arched supports made of a double shape in AISI 304 stainless steel sheet thickness mm. 6 obtained by high definition plasma cutting. Both supports are characterized by the presence of decorative carvings and hollowing out on the external shape. Each single support is equipped with a base plate in AISI 304 stainless steel sheet.

- Seat-backrest shell made with N. 32 profiles in polished AISI 304 stainless steel round tube of mm. 20x1.5 complete with stainless steel end caps with spherical heads.
- The profiles are welded on special shapes in AISI 304 stainless steel sheet thickness mm. 6 with a stylised hollowing out inside.

To ensure a comfortable seat, both the shell and the shapes on which the profiles are welded are designed to guarantee maximum ergonomics.

Overall weight: 53Kg

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Luxe bench in Stainless steel of cm. 150

Product code 1133-150

Rev. 0 of 10/06/2016



COLOR FINISH AS PROVIDED IN THE CATALOG

Customers can request a different finish from the RAL color options available on our website.

PRODUCT VARIANTS



Product code 1133-200 - Luxe bench in Stainless steel of cm. 200



Product code 1133-F-150 - Luxe bench in galvanized steel of cm. 150



Product code 1133-F-200 - Luxe bench in galvanized steel of cm. 200

Datasheet

Luxe bench in Stainless steel of cm. 150

Product code 1133-150

Rev. 0 of 10/06/2016



ANTICORROSIVE TREATMENTS AND FINISHES

Washing

Spray treatment for removing oil and grease from metal surfaces using special degreasing liquids. Subsequent drying in dryer for 15 minutes.

Sandblasting

Manual sandblasting process with river sand, which increases the porosity of metal surfaces and thus the adhesion of thermosetting powders.

Anti-corrosive application

First painting cycle with an anticorrosive thermosetting powder primer based on epoxy resins and special pigments. It provides adequate protection against weathering.

Anticorrosive polymerization

Baking in an industrial curing oven at a temperature of 180°C. During this stage, the powder turns into a uniform, smooth and durable coating.

Colored finish application

Final coating cycle with thermosetting powders. Application follows the same principles as the anticorrosive.

Polymerization colored finish

Final baking in an industrial curing oven at a temperature of 180°C. The procedure follows the same principles as the curing of the anticorrosive. The powder is transformed into a uniform coating, and the surface appearance takes on the characteristics of the chosen color type, e.g. smooth, textured, wrinkled, etc.

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Luxe bench in Stainless steel of cm. 150

Product code 1133-150

Rev. 0 of 10/06/2016



DELIVERY

Product supplied in assembly kit with steel hardware and instructions for mounting and grounding.

FIXING

The product is prepared for fixing to the ground using anchor bolts and expansion plugs.

CORPORATE CERTIFICATIONS

ISO 9001:2015

Quality management system.

UNI EN ISO 3834-3:2021

Welding quality management system.

Processing center

Certificate of Processing Center

Datasheet

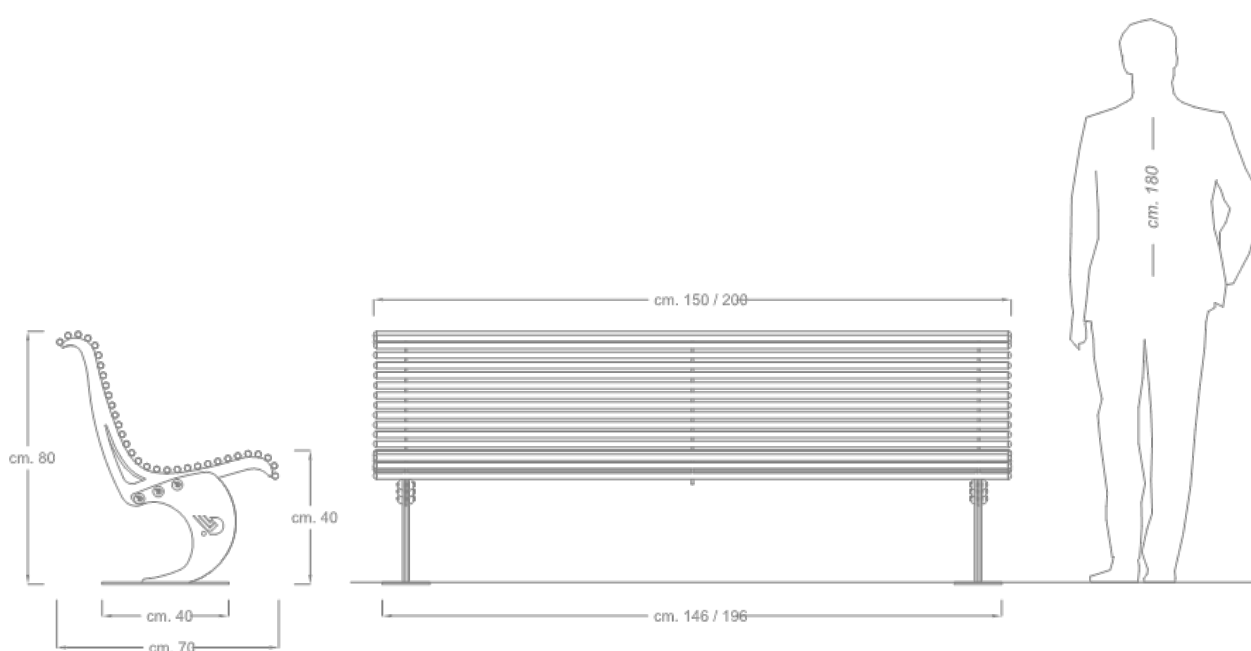
Luxe bench in Stainless steel of cm. 200

Product code 1133-200

Rev. 0 of 10/06/2016



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Datasheet

Luxe bench in Stainless steel of cm. 200

Product code 1133-200

Rev. 0 of 10/06/2016



DESCRIPTION

Structure

Luxe bench composed of N. 2 arched supports made of a double shape in AISI 304 stainless steel sheet thickness mm. 6 obtained by high definition plasma cutting. Both supports are characterized by the presence of decorative carvings and hollowing out on the external shape. Each single support is equipped with a base plate in AISI 304 stainless steel sheet.

- Seat-backrest shell made with N. 32 profiles in polished AISI 304 stainless steel round tube of mm. 20x1.5 complete with stainless steel end caps with spherical heads.
- The profiles are welded on special shapes in AISI 304 stainless steel sheet thickness mm. 6 with a stylised hollowing out inside.

To ensure a comfortable seat, both the shell and the shapes on which the profiles are welded are designed to guarantee maximum ergonomics.

Overall weight: 66Kg

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Luxe bench in Stainless steel of cm. 200

Product code 1133-200

Rev. 0 of 10/06/2016



COLOR FINISH AS PROVIDED IN THE CATALOG

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PRODUCT VARIANTS



Product code 1133-F-200 - Luxe bench in galvanized steel of cm. 200



Product code 1133-150 - Luxe bench in Stainless steel of cm. 150



Product code 1133-F-150 - Luxe bench in galvanized steel of cm. 150

Datasheet

Luxe bench in Stainless steel of cm. 200

Product code 1133-200

Rev. 0 of 10/06/2016



ANTICORROSIVE TREATMENTS AND FINISHES

Washing

Spray treatment for removing oil and grease from metal surfaces using special degreasing liquids. Subsequent drying in dryer for 15 minutes.

Sandblasting

Manual sandblasting process with river sand, which increases the porosity of metal surfaces and thus the adhesion of thermosetting powders.

Anti-corrosive application

First painting cycle with an anticorrosive thermosetting powder primer based on epoxy resins and special pigments. It provides adequate protection against weathering.

Anticorrosive polymerization

Baking in an industrial curing oven at a temperature of 180°C. During this stage, the powder turns into a uniform, smooth and durable coating.

Colored finish application

Final coating cycle with thermosetting powders. Application follows the same principles as the anticorrosive.

Polymerization colored finish

Final baking in an industrial curing oven at a temperature of 180°C. The procedure follows the same principles as the curing of the anticorrosive. The powder is transformed into a uniform coating, and the surface appearance takes on the characteristics of the chosen color type, e.g. smooth, textured, wrinkled, etc.

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DELIVERY

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